

Superhydrophobic Surfaces

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Overview

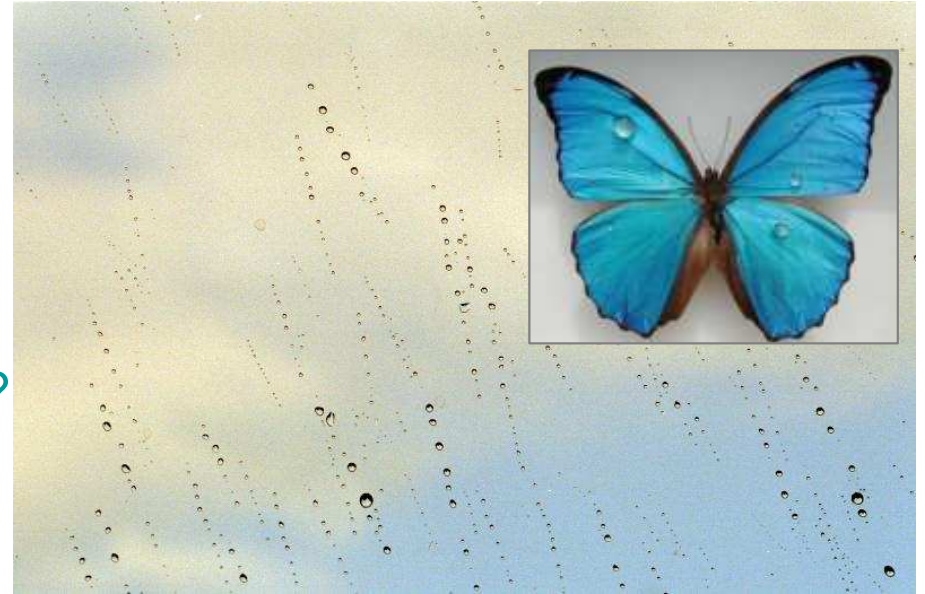
1. Water repellence in nature
2. Basic concepts
3. A selection of surfaces
4. Switching and superspreading
5. Complex surfaces
6. Porosity and loose surfaces
7. Back to nature

Water Repellence in Nature

Sinking and Falling?

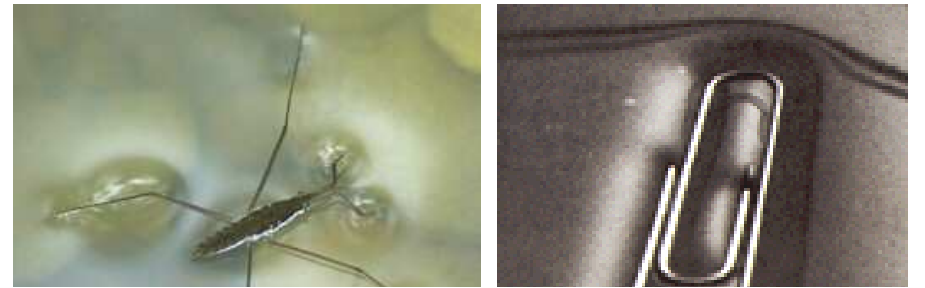
Water-on-Solids

- Liquids sometimes form drops, and sometimes spread over a surface and wet it. Why does this happen?
- Why are raindrops never a metre wide?
- Why don't they run down the window?
- Why do butterfly wings survive rain?



Solids-on-Water

- How can pond skaters, and even fishing spiders walk-on-water? Why does this happen?
- How can metal objects “float” on water?



Solids-in & under-Water?

Plants and Leaves



Honeysuckle, Fat Hen, Tulip, Daffodil, Sew thistle (Milkweed), Aquilegia
Nasturtium, Lady's Mantle, Cabbage/Sprout/Broccoli

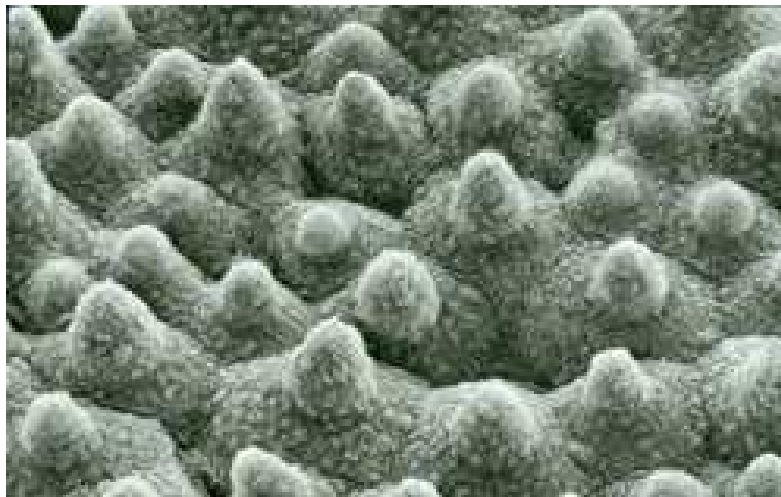
The Sacred Lotus Leaf

Plants

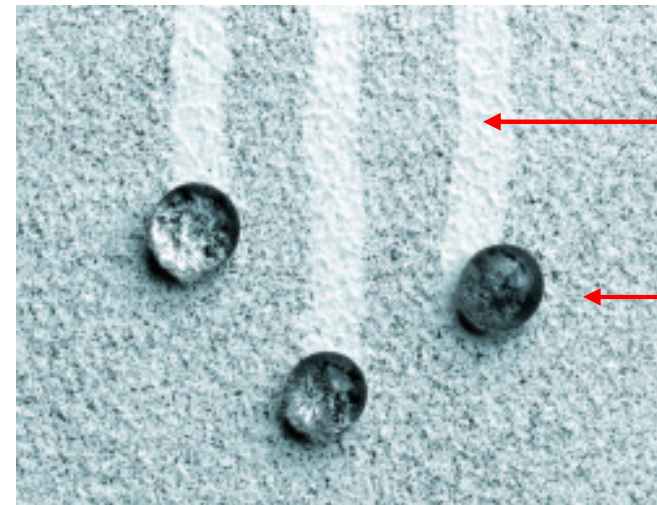
- Many leaves are super-water repellent
- The Lotus plant is known for its purity
- Superhydrophobic leaves are self-cleaning under the action of rain



SEM of a Lotus Leaf



Self-Cleaning



Dust cleaned
away

Dust coated
droplet

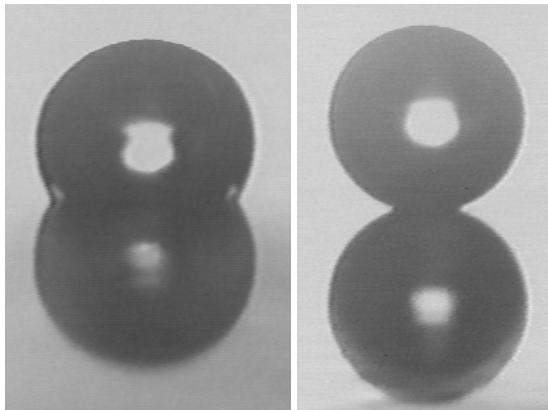
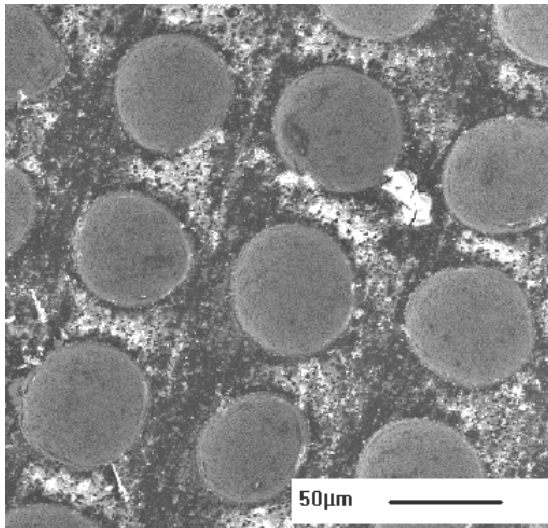
A “proto-marble”

Self-poisoning surface

Basic Concepts

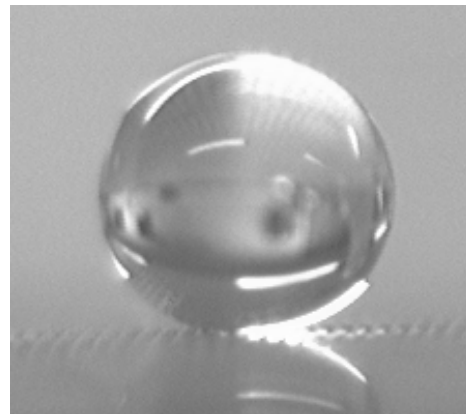
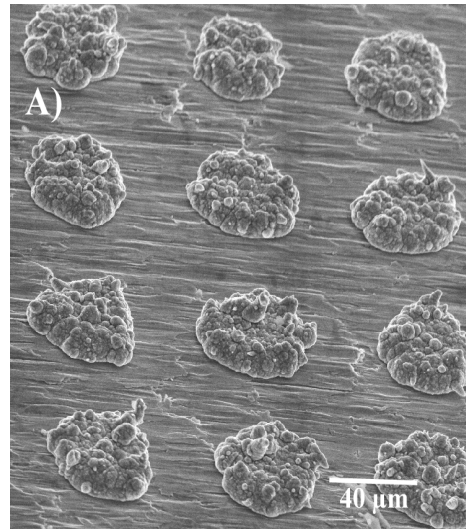
Three Examples

Etched Metal



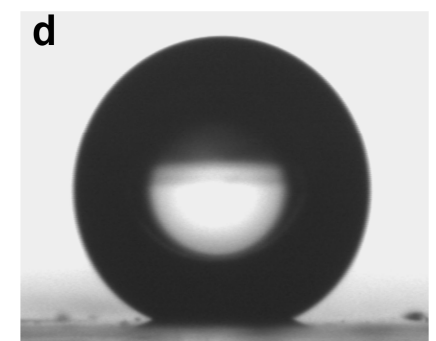
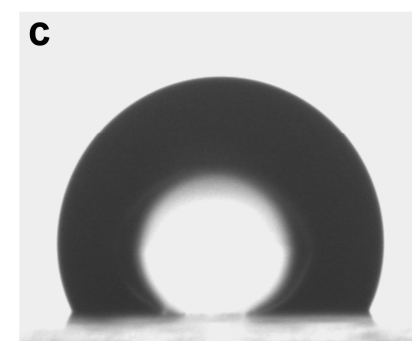
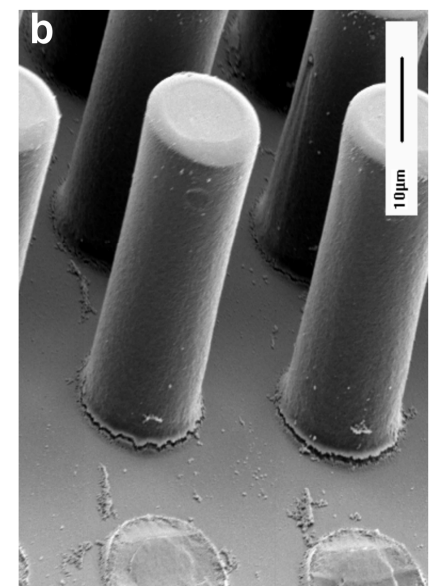
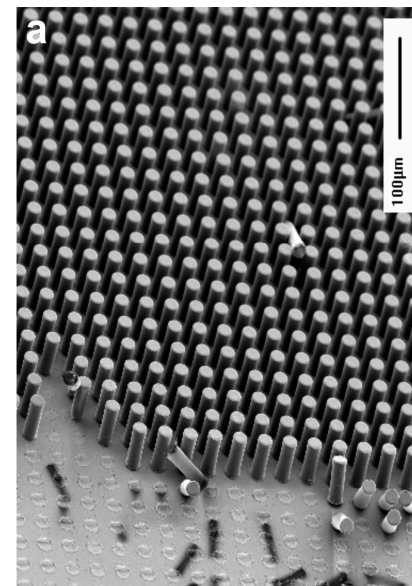
Flat & hydrophobic Patterned & hydrophobic

Deposited Metal



Patterned & hydrophobic

Polymer Microposts



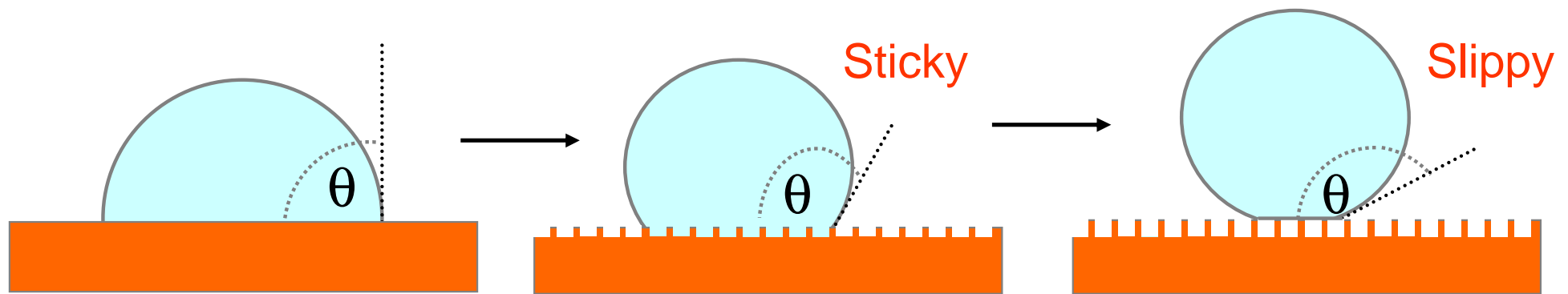
Flat & hydrophobic

Patterned & hydrophobic

Topography & Wetting

Droplets that Impale and those that Skate

What contact angle does a droplet adopt on a “rough” surface?



Young's Law

$$\cos \theta_e = (\gamma_{SV} - \gamma_{SL}) / \gamma_{LV}$$

Chemistry

Wenzel Eq.

$$\cos \theta_W = r \cos \theta_e$$

Chemistry

Roughness

Young's Law θ_e

Cassie-Baxter Eq

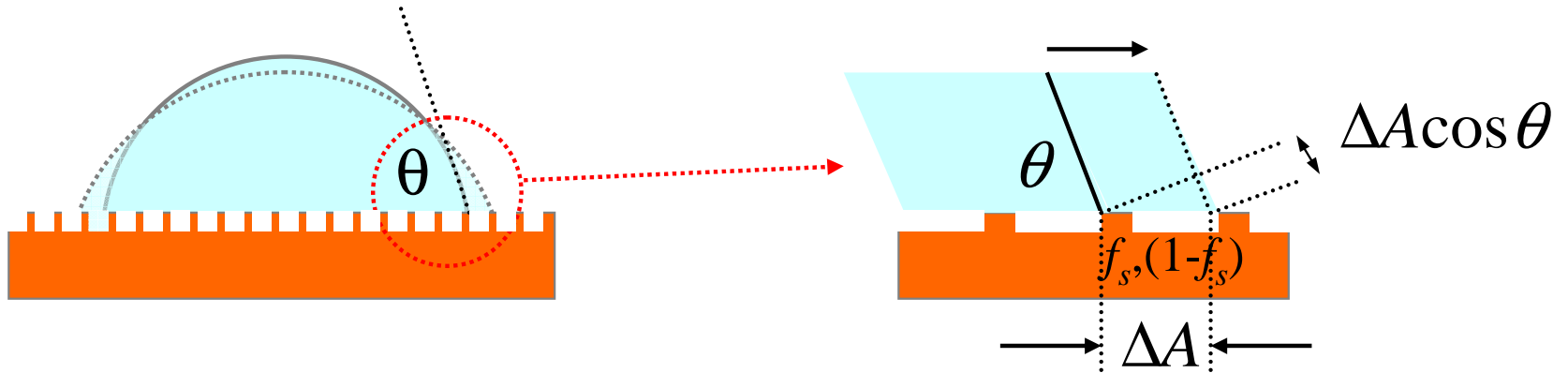
$$\cos \theta_{CB} = f_s \cos \theta_e - (1 - f_s)$$

Topography

r = true area/planar projection

f_s = solid surface fraction

Origin of Cassie-Baxter Equation



Change in surface free energy is

$$\Delta F = (\gamma_{SL} - \gamma_{SV}) f_s \Delta A + \gamma_{LV} (1 - f_s) \Delta A + \gamma_{LV} \Delta A \cos \theta$$

Equilibrium is when $\Delta F = 0 \Rightarrow \cos \theta_{CB} = f_s (\gamma_{SV} - \gamma_{SL}) / \gamma_{LV} - (1 - f_s)$

$$\cos \theta_{CB} = f_s \cos \theta_e - (1 - f_s)$$

Cassie-Baxter Eq

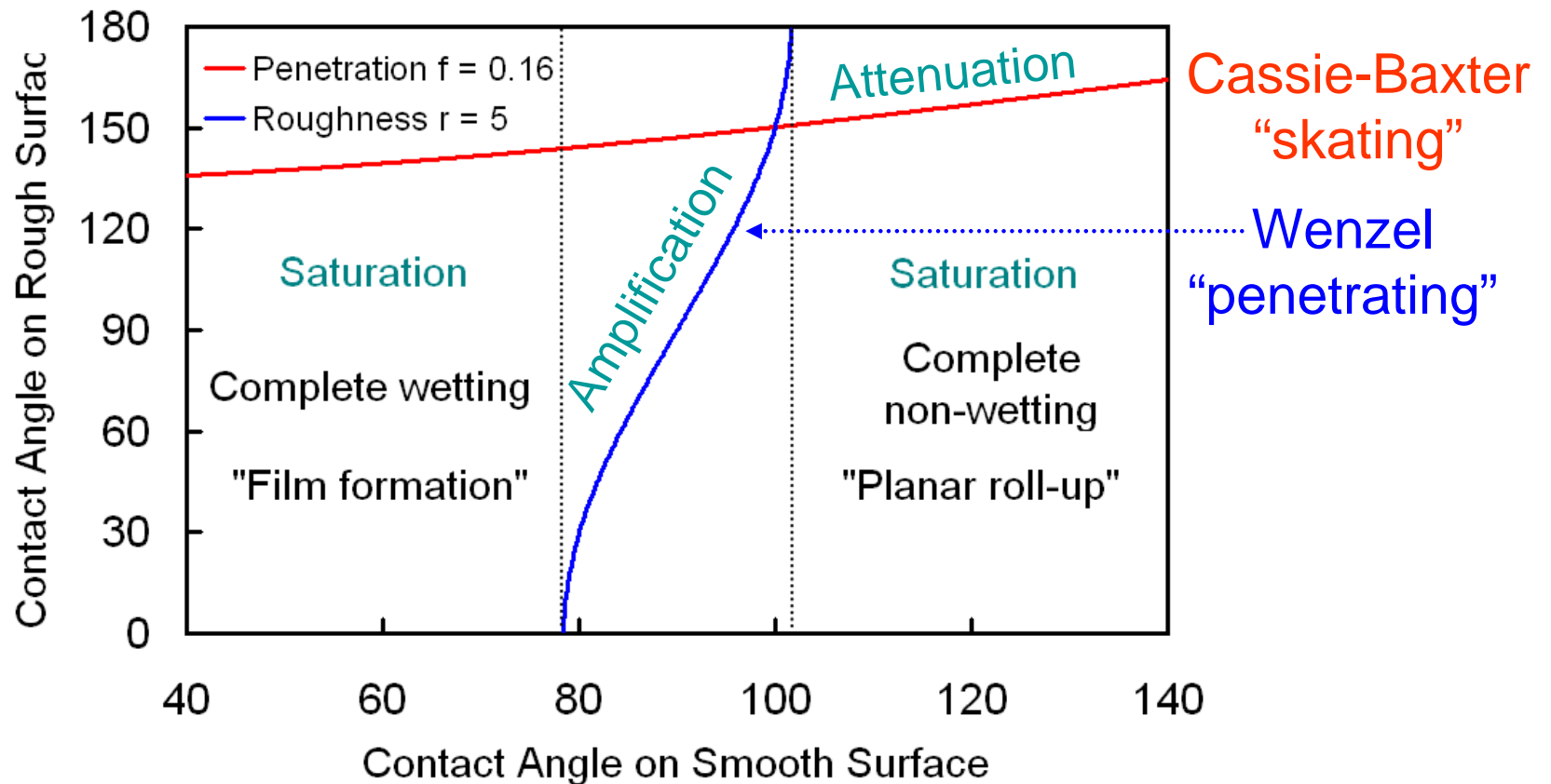
Topography $\Rightarrow f_s =$ solid surface fraction

Chemistry \Rightarrow Young's Law θ_e

Air gaps $\Rightarrow \cos(180^\circ) = -1$

Weighted average using f_s and $(1 - f_s)$

Effect of Topography - Theory



Roughness/Topography

$\theta_e^s > \text{threshold}$

⇒ enhances repellence

$\theta_e^s < \text{threshold}$

⇒ enhances film formation

Superhydrophobic

"Skating case"

⇒ most existing examples

Pressure

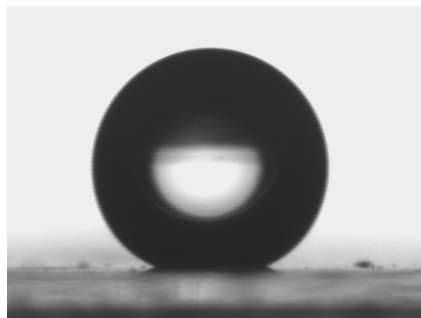
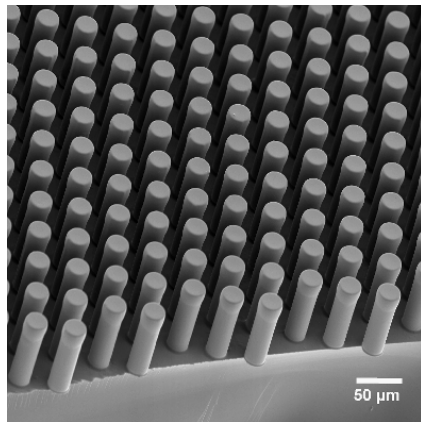
⇒ transition to penetrating

Skating-to-Penetrating Transition

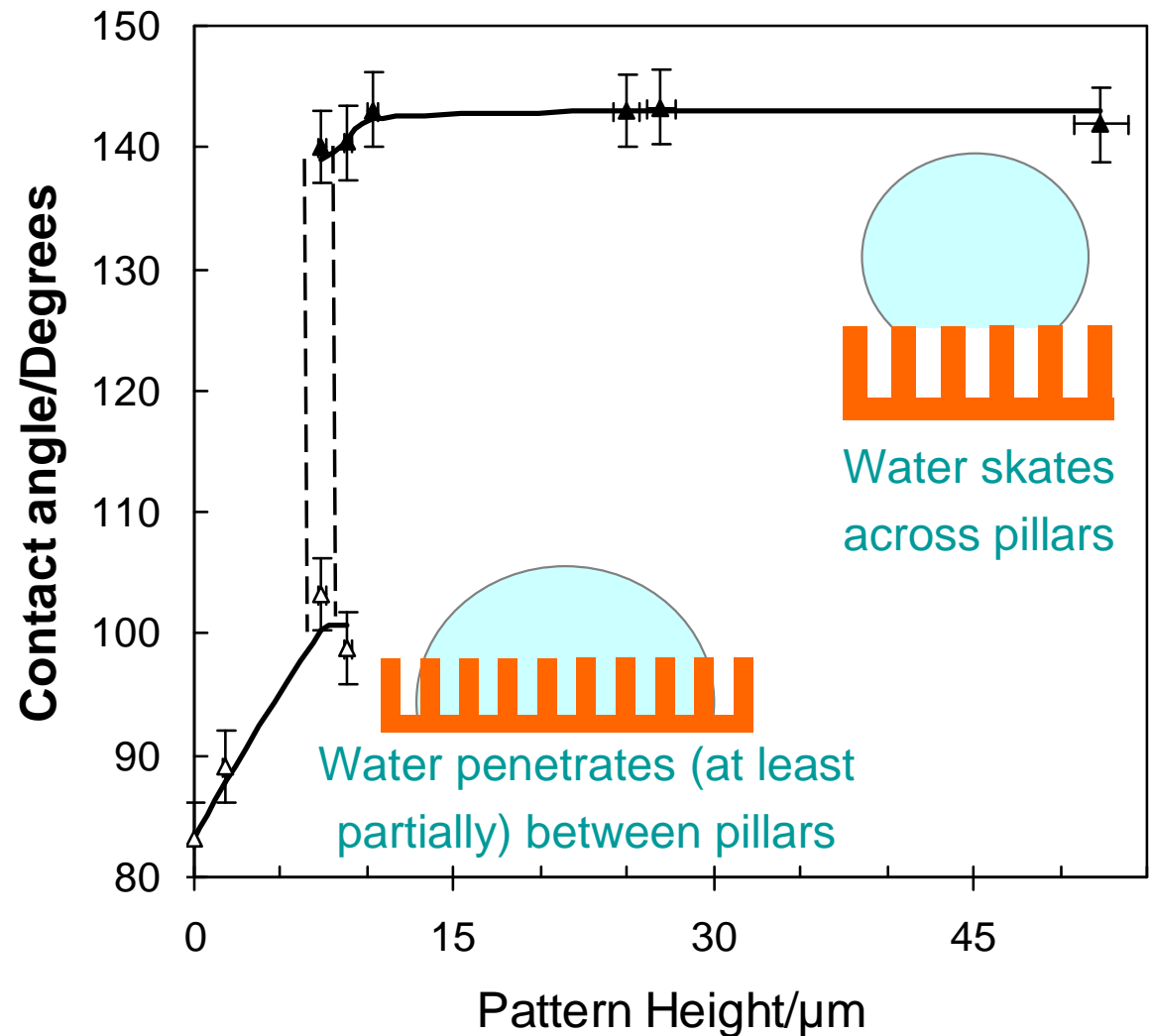
Micro-Structured Surface

SU-8 pillars 15 μm

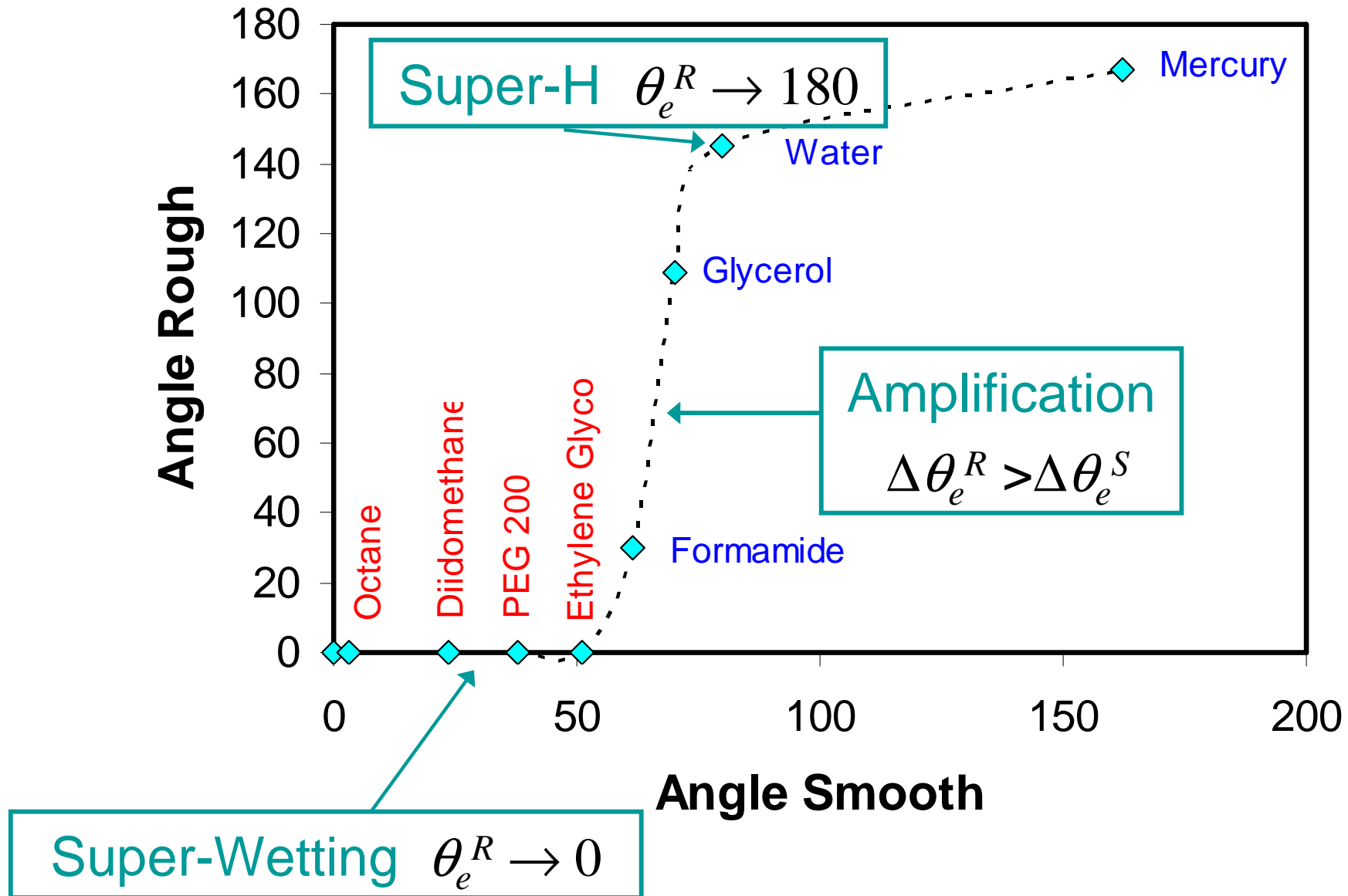
Hydrophobic treatment



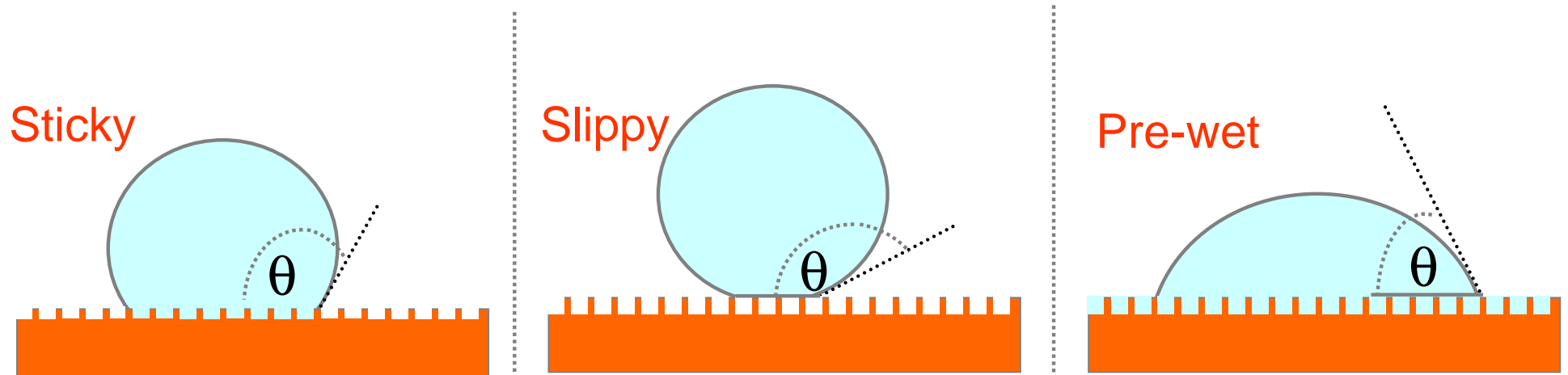
Change of Pillar Height



Different Liquids on a SuperH Surface



Pre-existing Wetness



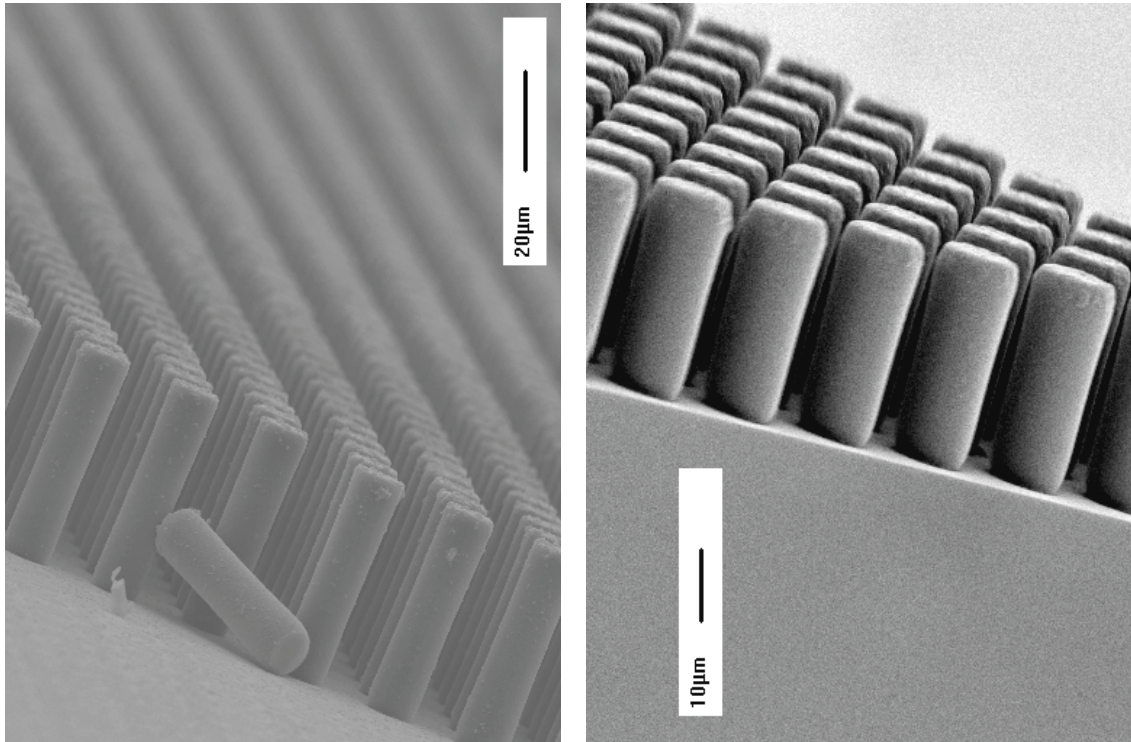
Weighted average of fractions f_s and $(1-f_s)$ with $\theta_{\text{gap}}=0^\circ$ or 180°
ie. use $\cos(180^\circ)=-1$ or $\cos(0^\circ)=+1$ in Cassie-Baxter equation

$$\cos \theta_{CB} = f_s \cos \theta_e \pm (1-f_s)$$

A Selection of Surfaces

SU-8 Photoresist Pillars

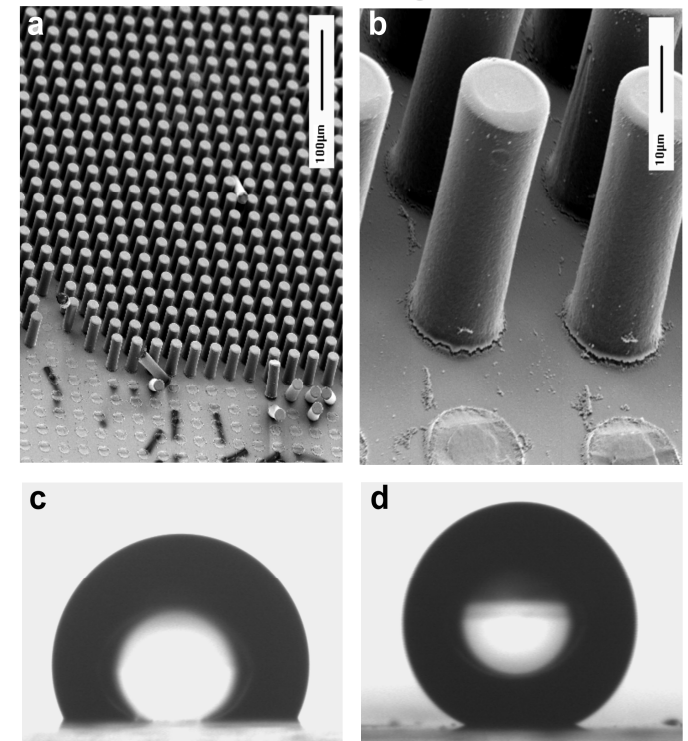
SEMs of Pillars



Tall structures to 45-75 μm
smooth and straight walls
Aspect ratios up to ~ 7

Reference Shirtcliffe *et al*, J. Micromech. Microeng. 14 (2004) 1384-1389.

Effect on Water



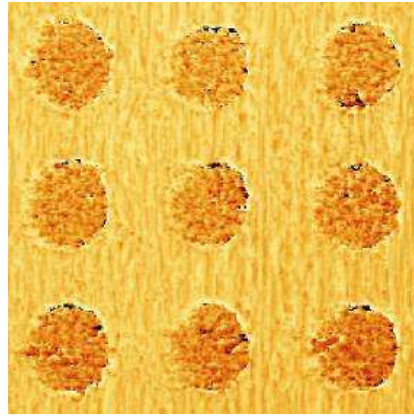
a), b) Pillars $D=15 \mu\text{m}$, $L = 2D$
c) Flat and hydrophobic
d) Tall and hydrophobic

Electrodeposited Surfaces

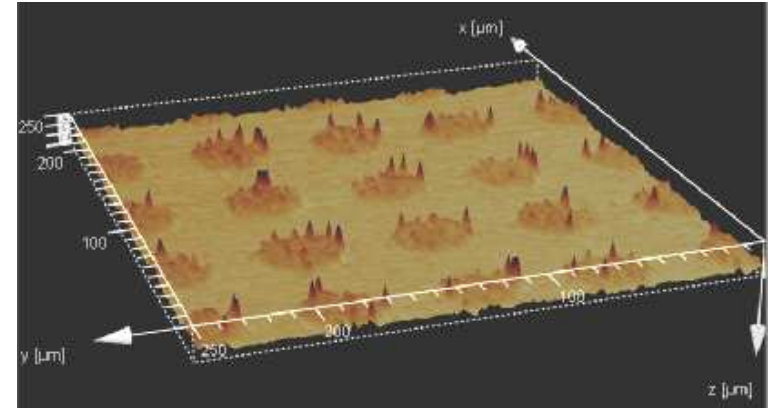
Diffusion limited aggregation –copper acid bath, fractal roughness



Base Cu electroplated surface

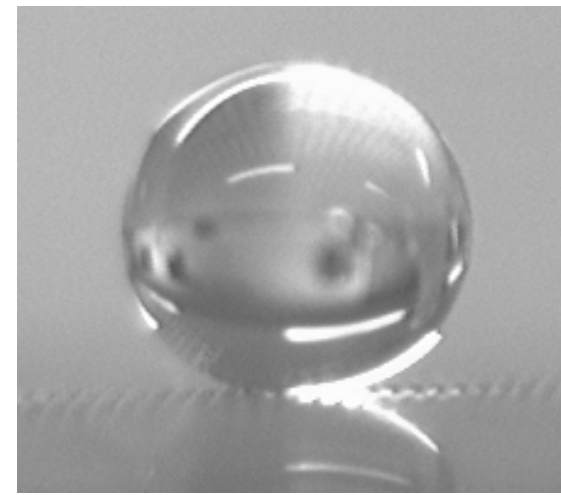
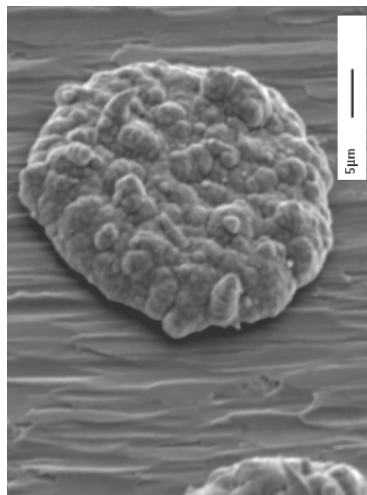
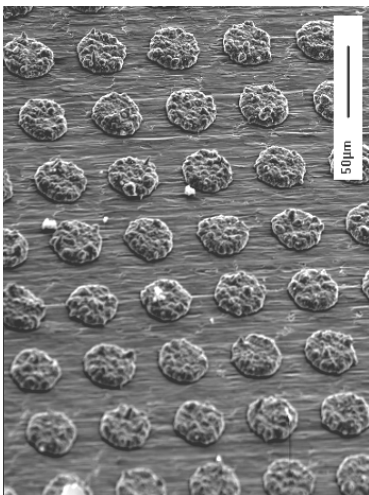


Confocal image of a 30 μm textured electroplated Cu



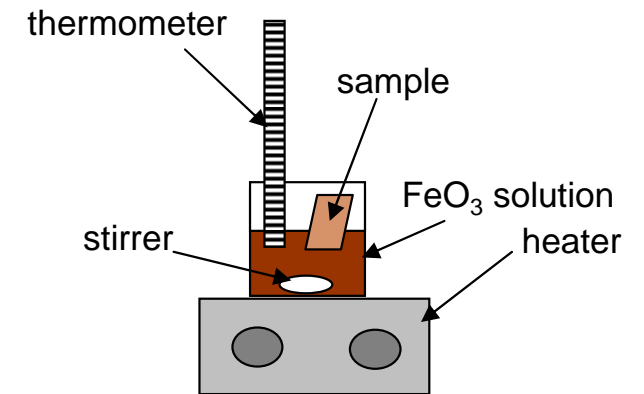
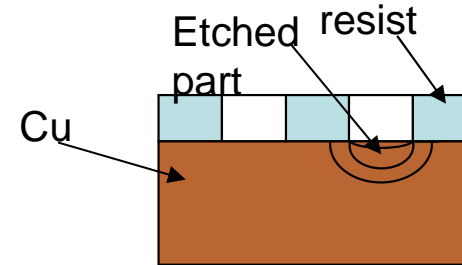
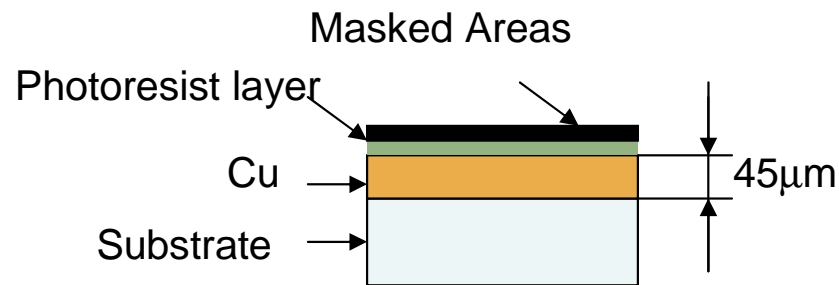
3D view of a electroplated copper sample

“Chocolate Chip Cookies” - Electroplating through a mask

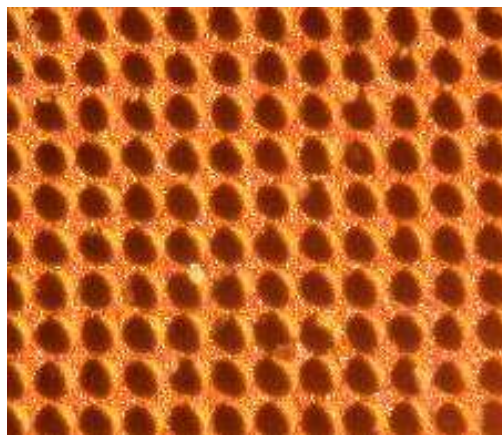


Etched Copper Surfaces

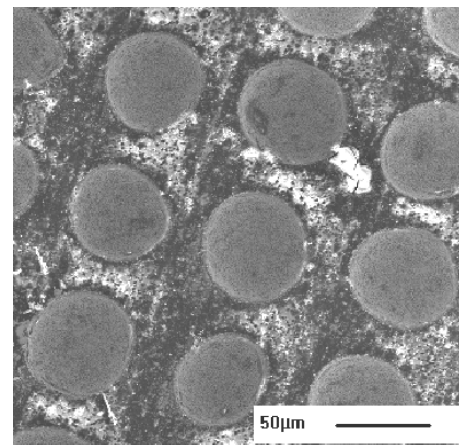
- Etching using PCB Techniques – Simple and Effective



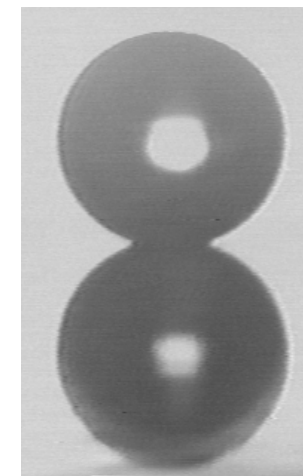
Setup of the copper etching



Copper sample etched through a 30 μm pattern



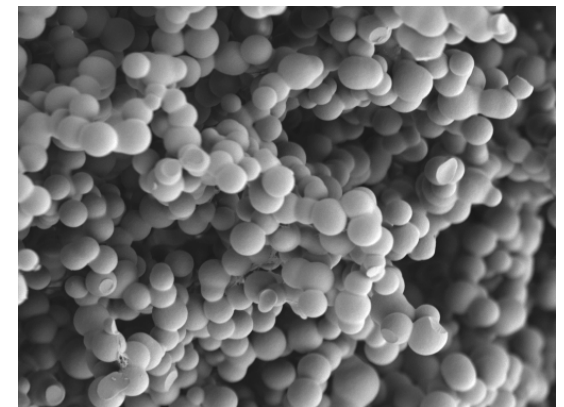
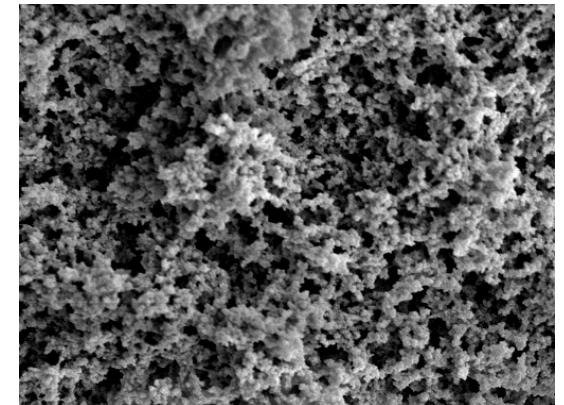
SEM picture of the pattern of the etched copper surface



Water drop and reflection on an etched copper surface

Organo-Silica Sol-Gel Foam Surfaces

- **Sol-Gel = preparation of oxide materials from solution**
 - Usually organosilicon compounds hydrolysed to form intermediates
 - Partially & fully hydrolysed silicates can link together
 - Solvent creates porous structure unless complete phase separation occurs
 - Hydroxide and organic groups usually present until thermally treated
 - MTEOS sol-gel using 1.1 M & 2.2 M ammonia
- **Advantages**
 - Intrinsically hydrophobic
 - Abradable (renewable) superhydrophobic surfaces*
 - Pore size controllable nano- to macro-porous
 - Contact angle hysteresis as low as 4°
 - Hydrophobic-to-hydrophilic transition by heating

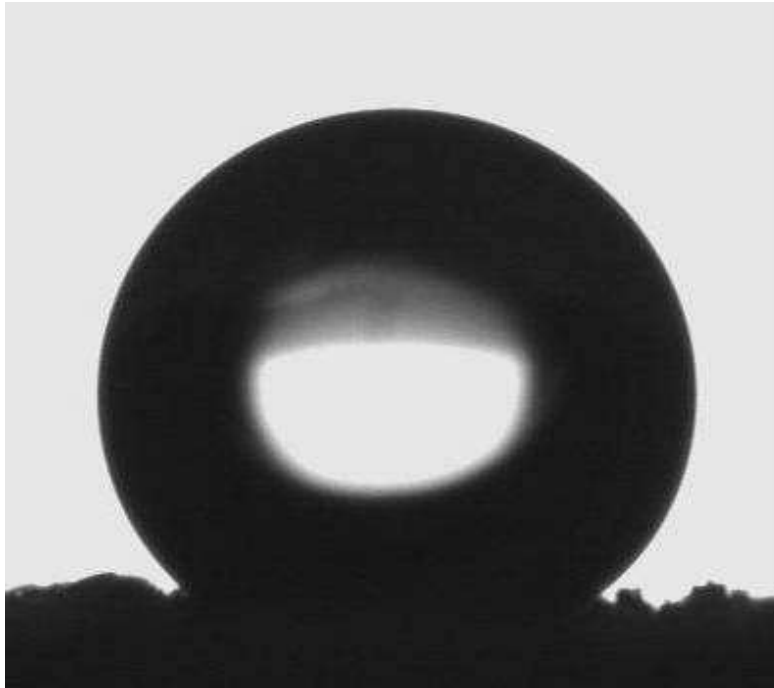


10 μm

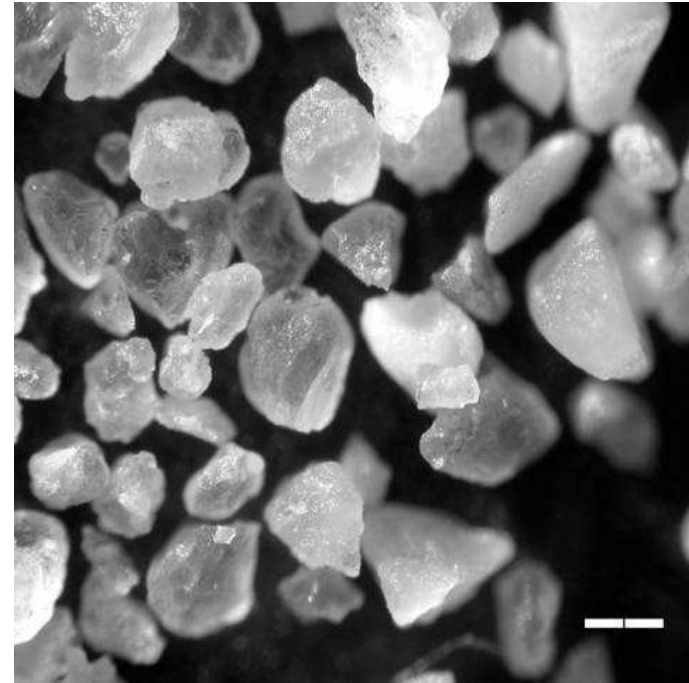


Super Water-Repellent Sand/Soil

Sand with 139°



Shape and Packing



↔
200 μm

Comments

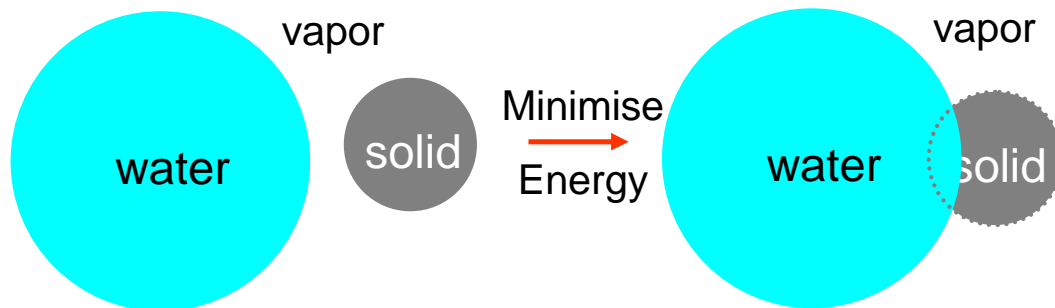
1. Effect occurs naturally, but can also be reproduced in the lab
2. Water droplet doesn't penetrate, it just evaporates
3. Need to use ethanol rich mixture to get droplet to infiltrate (MED test)

Liquid Marbles

Loose Surfaces

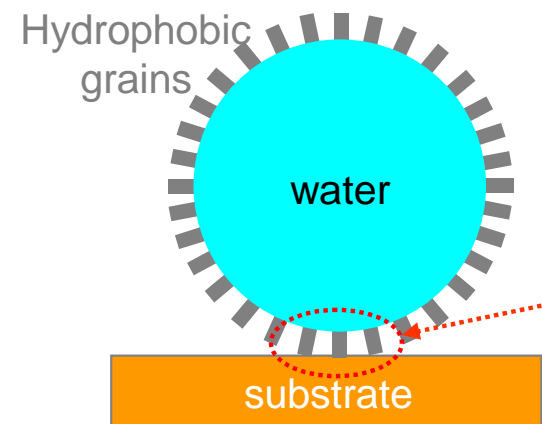
1. Loose sandy soil – grains are not fixed, but can be lifted
2. Surface free energy favors solid grains attaching to liquid-vapor interface
3. A water droplet rolling on a hydrophobic sandy surface becomes coated and forms a liquid marble

Hydrophobic Grains and Water

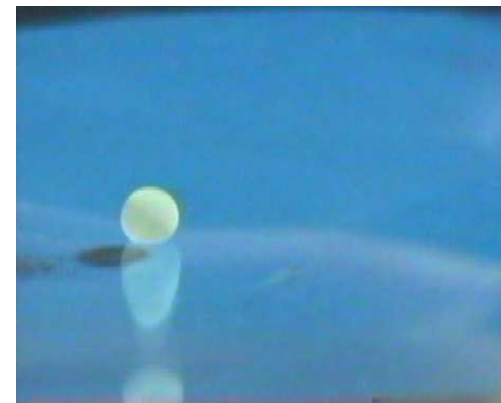


$$\Delta F = -\pi R_g^2 \gamma_{LV} (1 + \cos \theta_e)^2$$

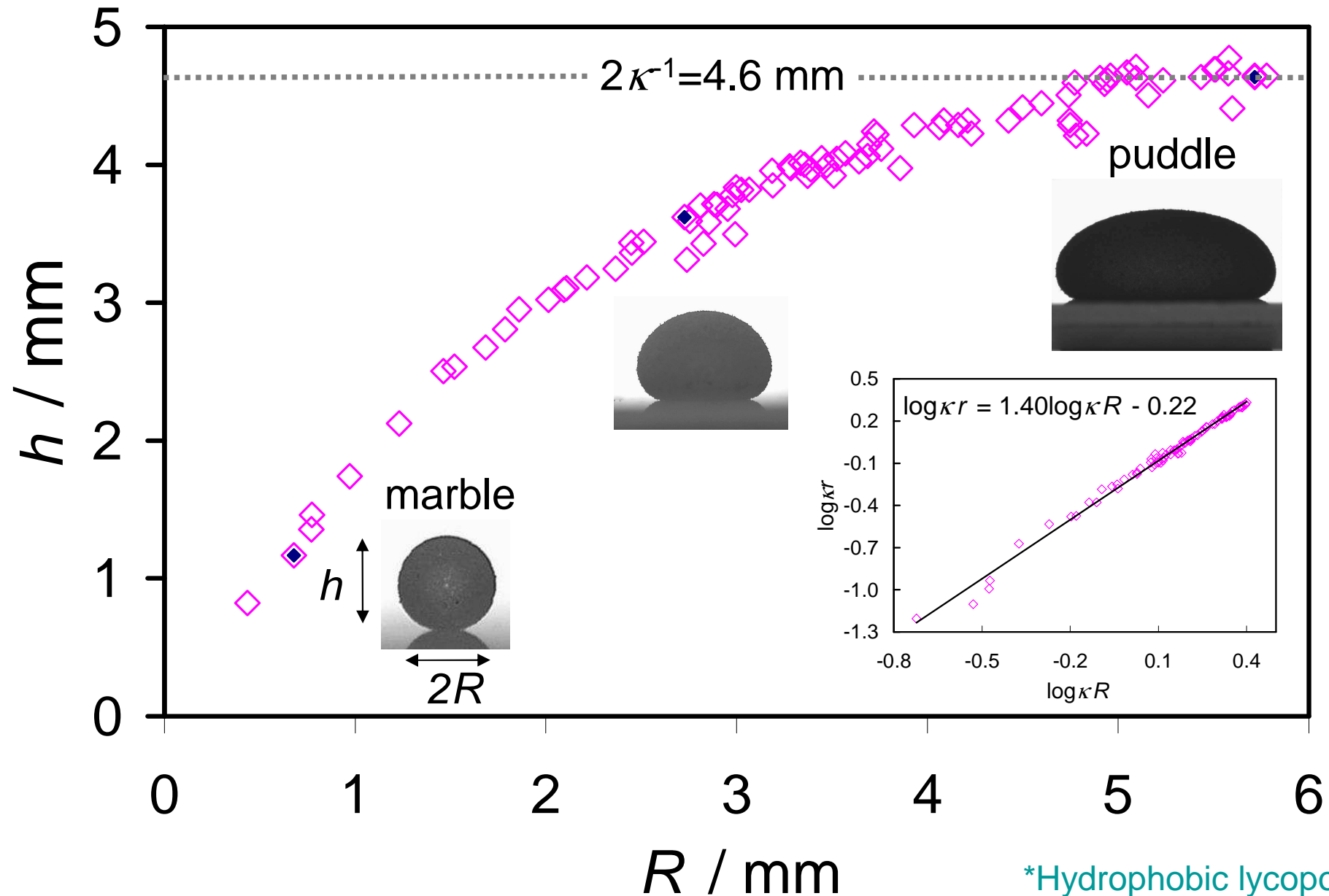
Energy is always reduced on grain attachment



Similar to pillars, but solid conformable to liquid



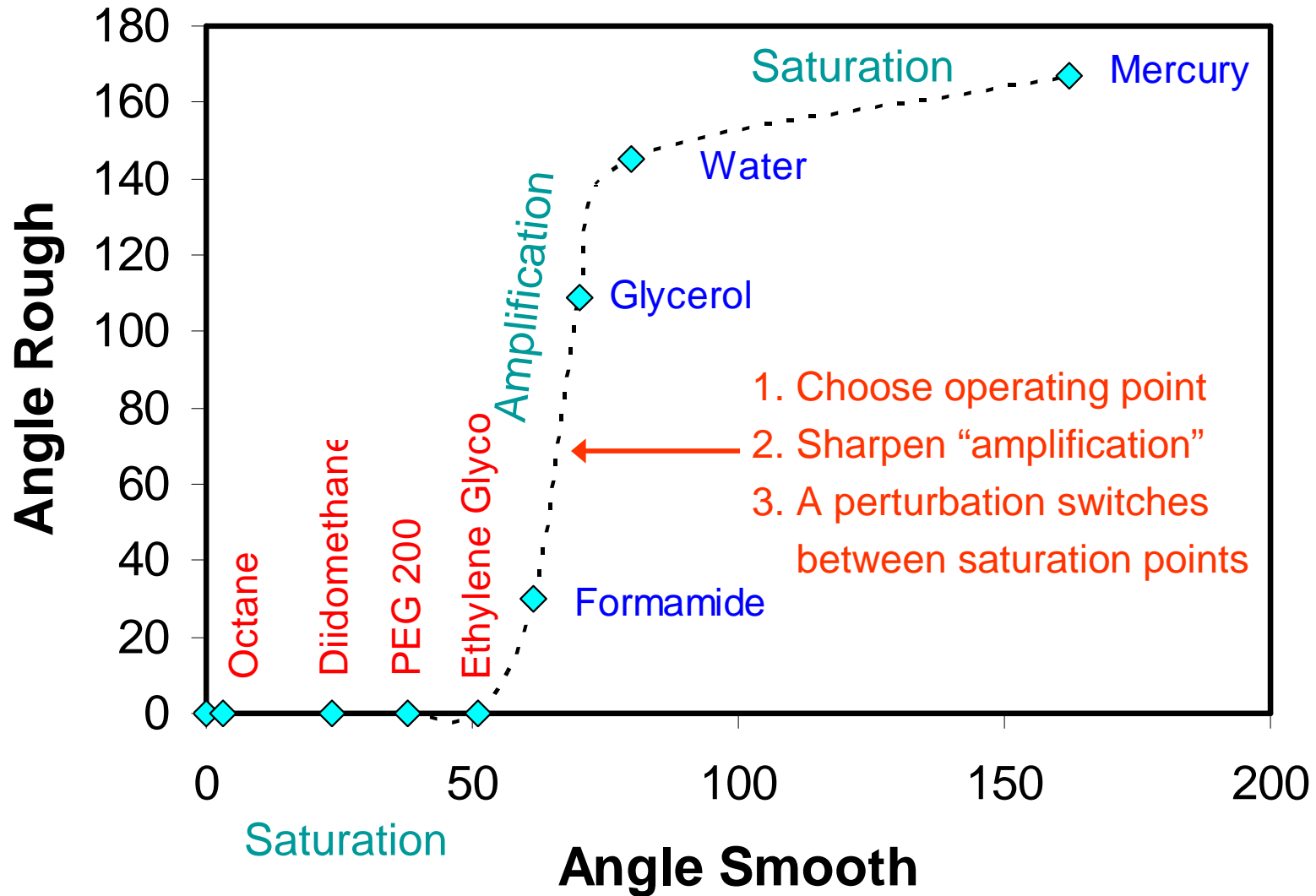
Perfect Non-Wetting Marbles*



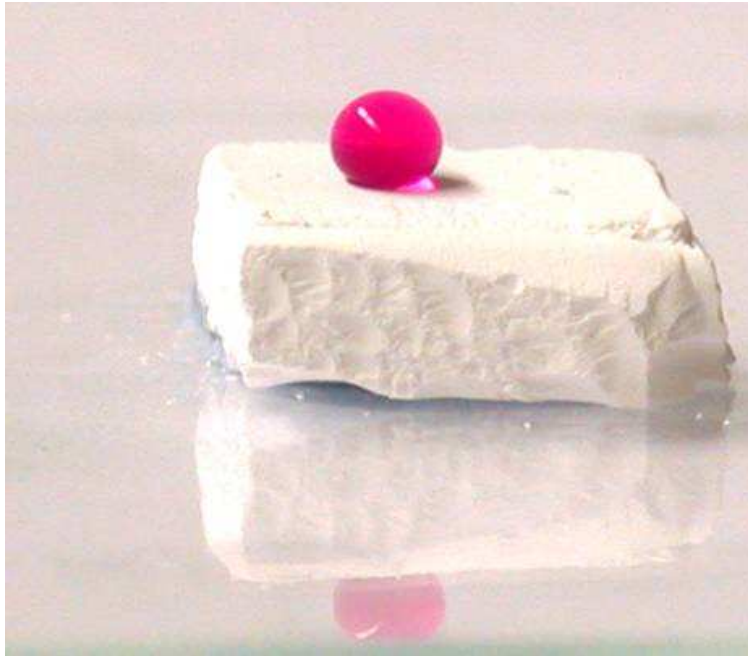
*Hydrophobic lycopodium

Switching and Super-spreading

“Digital” Switching - Recall



Sol-Gel Foams – Switching from S/H

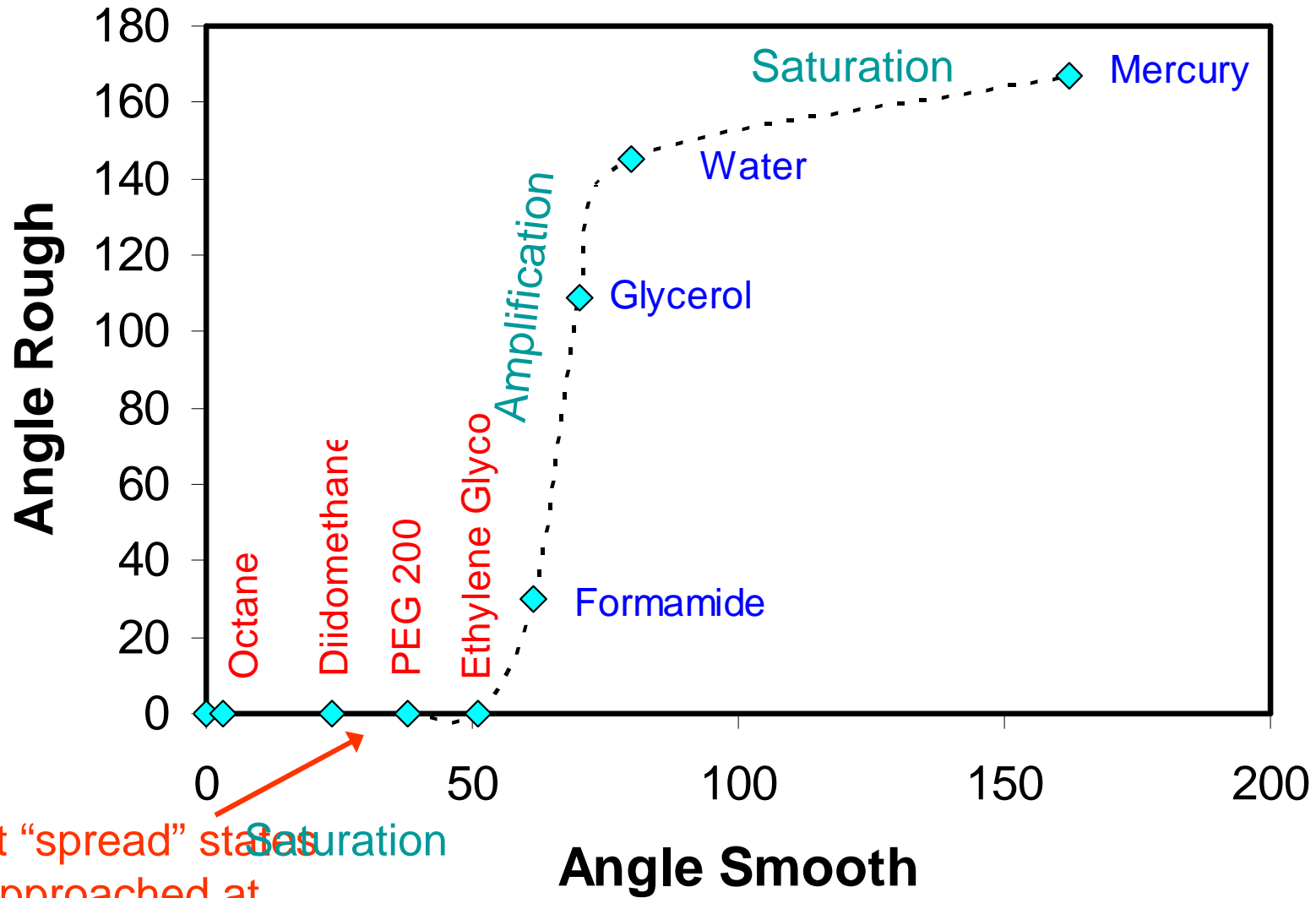


→
Foam heated
(and cooled)
prior to droplet
deposition

- Mechanisms for Switching
 - Temperature history of substrate
 - Surface tension changes in liquid (alcohol content, surfactant, ...)
 - “Operating point” for switch by substrate design

Reference Shirtcliffe *et al*, Chem. Comm. (25) (2005) 3135-3137 (Nature News “*Quick change for super sponge*”
Published on-line 20/7/05); *Maters. Chem. & Phys.* 103 (2007) 112–117.

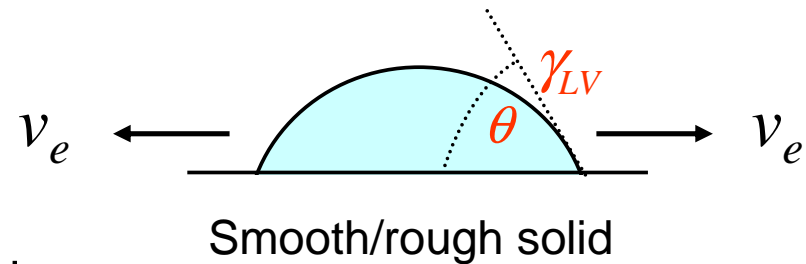
“Super-spreading” - Recall



Super-spreading and “Driving Forces”

Drop spreads radially until contact angle reaches equilibrium

Horizontally projected force $\gamma_{LV} \cos \theta$



Smooth Surface

Driving force $\sim \gamma_{LV}(\cos \theta_e - \cos \theta)$

Cubic drop edge speed

$$\Rightarrow v_E \propto \theta(\theta^2 - \theta_e^2)$$

Wenzel Rough Surface

Driving force $\sim \gamma_{LV}(r \cos \theta_e - \cos \theta)$

Linear droplet edge speed

$$\Rightarrow v_E \propto \theta((r-1) + ((\theta^2 - r\theta_e^2)/2))$$

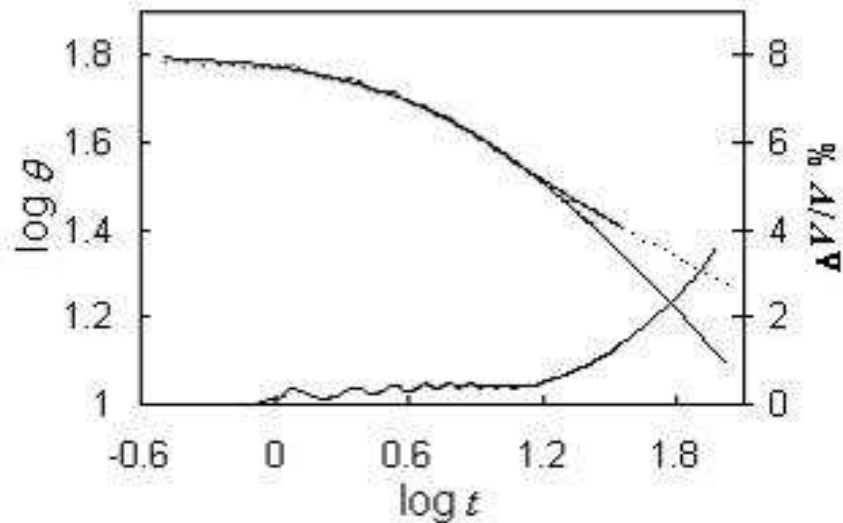
Prediction

Weak roughness (or surface texture) modifies edge speed:

$$v_E \propto \theta(\theta^2 - \theta_e^2) \quad \text{changes towards} \quad v_E \propto \theta$$

Superspreading of PDMS on Pillars

Hoffmann/Tanner Laws for exponents p & n (cubic to linear transition)

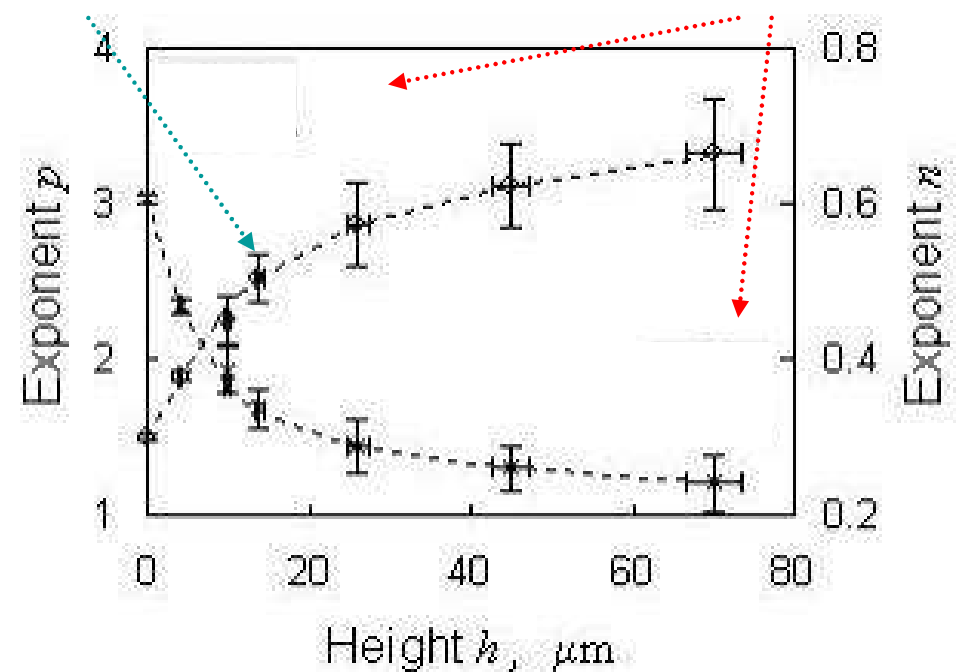
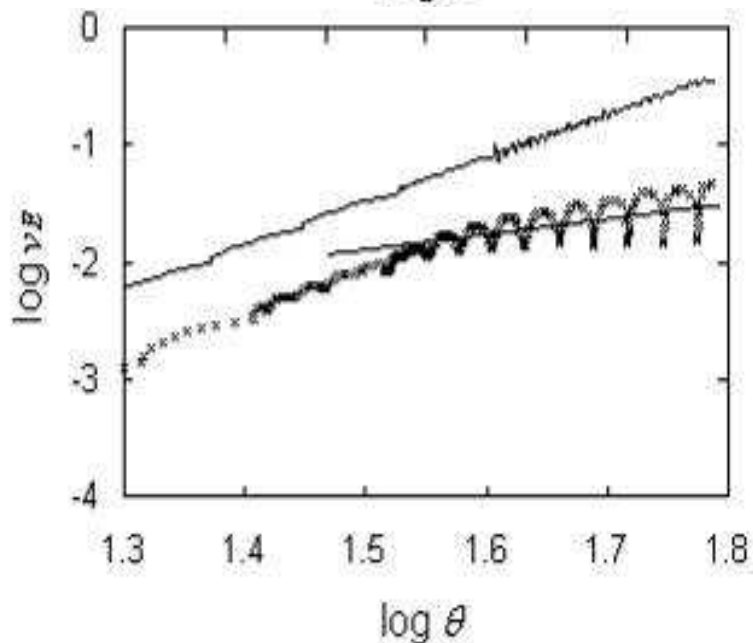


$$v_E \propto v^* \theta^p$$

$$\theta \propto \left(\frac{V^{1/3}}{v^*} \right)^n \frac{1}{(t + t_0)^n}$$

Effect of substrate on PDMS

Effect of substrate on water

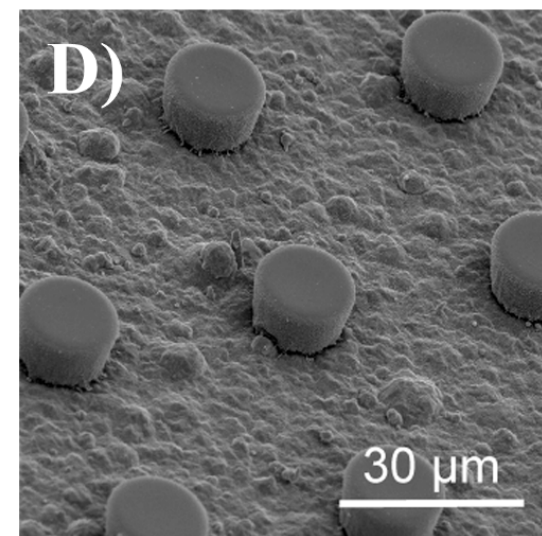
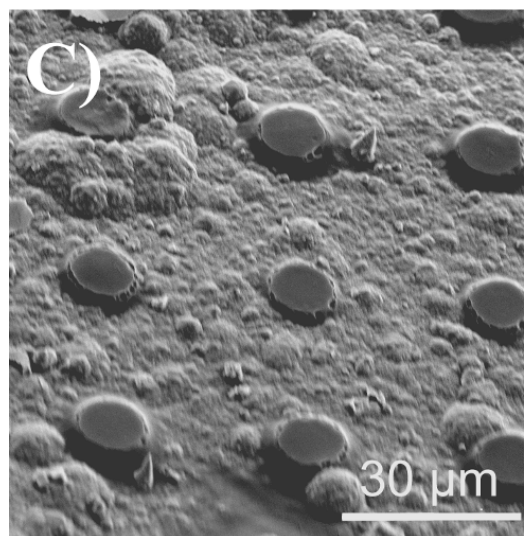
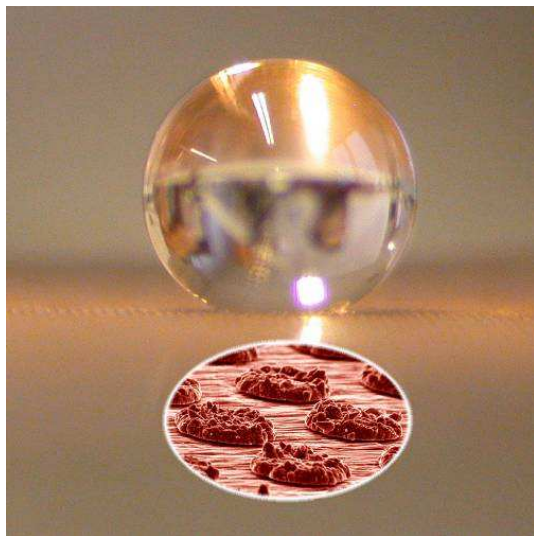
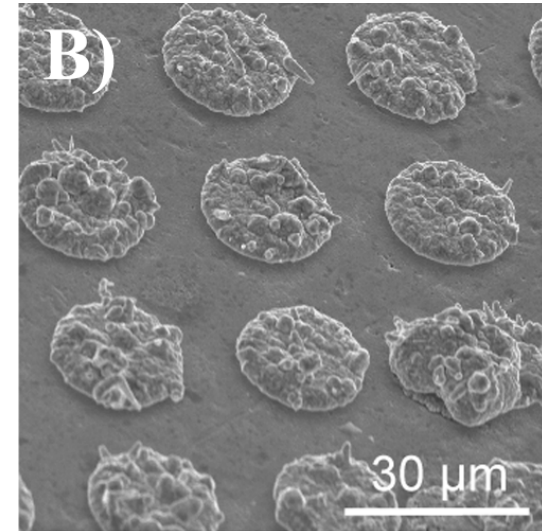
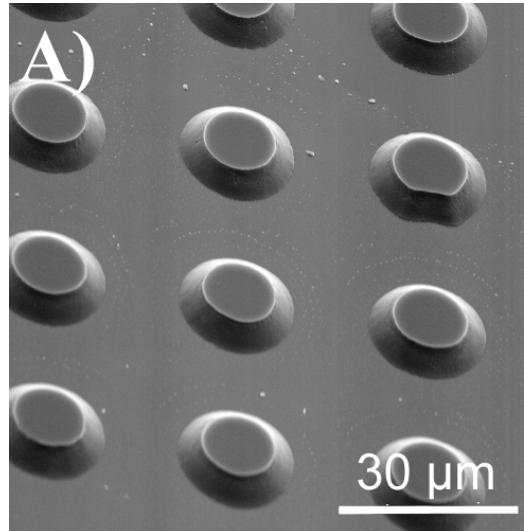
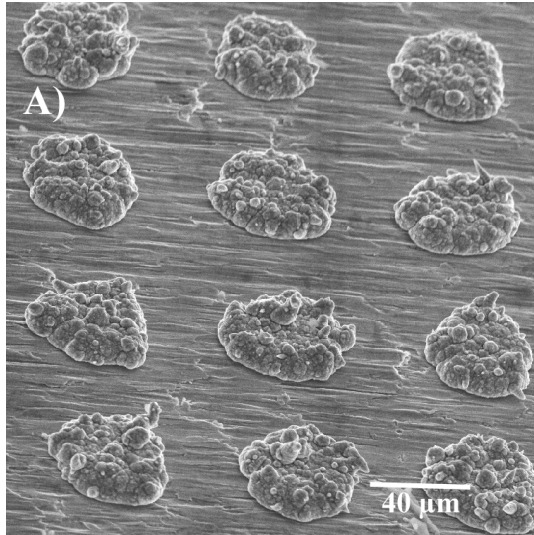


References

McHale, et al, Phys. Rev. Lett. 93, (2004) art. 036102; Nature Mater. 6 (2007) 637-628.

Complex Surfaces

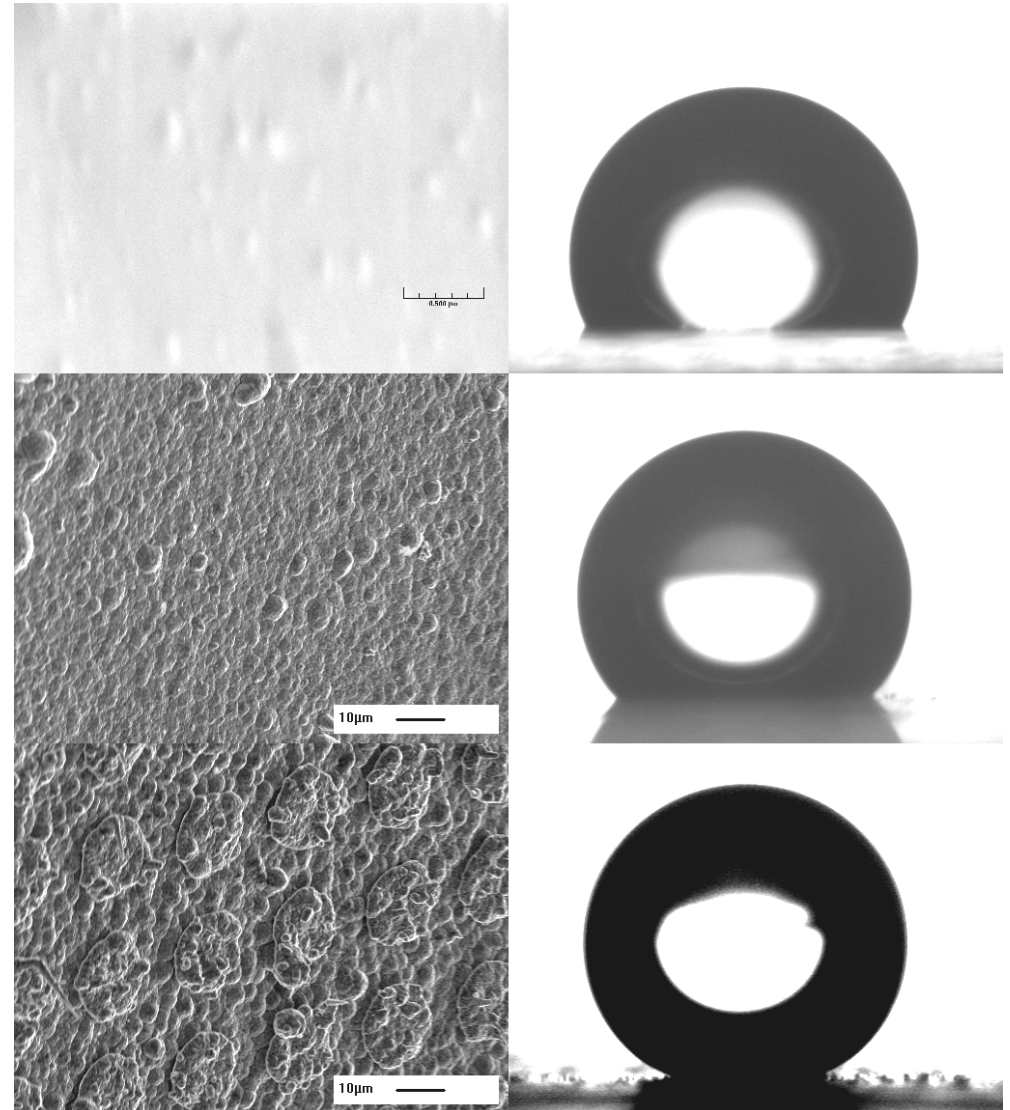
Double Length Scale Systems



Combining Slight Roughness and Texture

- Smooth and Hydrophobised 115°
- Slightly Rough and Hydrophobised 136°
- Slightly Rough, Textured and Hydrophobised 160°

Two length scales is extremely effective



Patterns in Superhydrophobicity

Local Cassie-Baxter Contact Angle

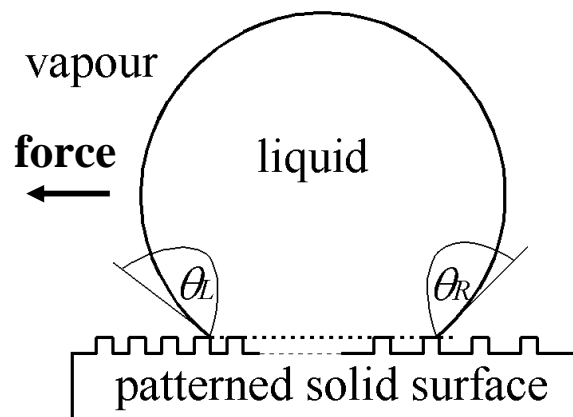
Make contact angle depend on position and surface chemistry $\theta(x, \theta_e^s)$

Same surface chemistry, but vary Cassie-Baxter fraction across surface

$$\cos \theta_{CB}(x) = f(x) \cos \theta_e^s - (1-f(x))$$

Driving Force

Droplet experiences different contact angles \Rightarrow driving force



$$\begin{aligned} \text{Force} &\propto \gamma_{LV}(\cos \theta_R - \cos \theta_L) \\ &\propto \gamma_{LV}(f_R - f_L)(\cos \theta_e^s + 1) \end{aligned}$$

Need to overcome contact angle hysteresis

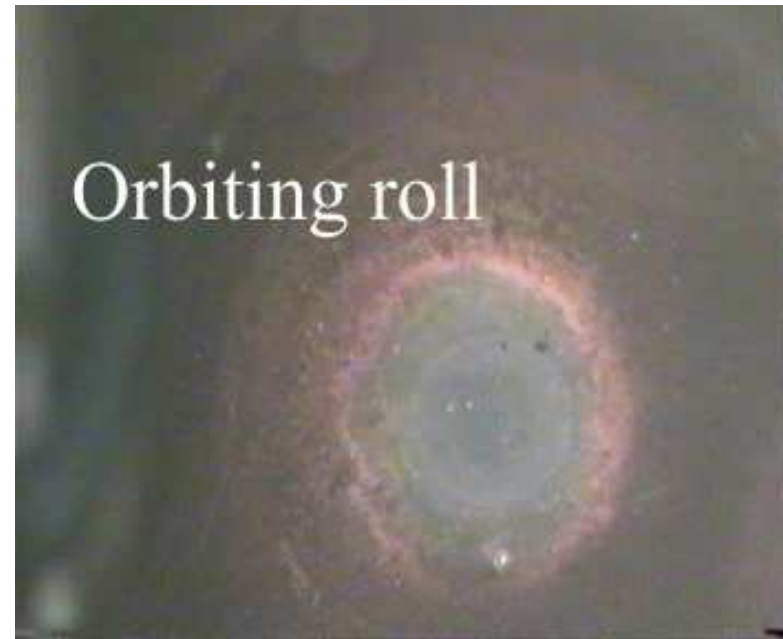
Self-Actuated Motion

Radial Gradient in Contact Angle

Electrodeposited copper – Diffusion limited aggregation

Fractal-like to overcome contact angle hysteresis

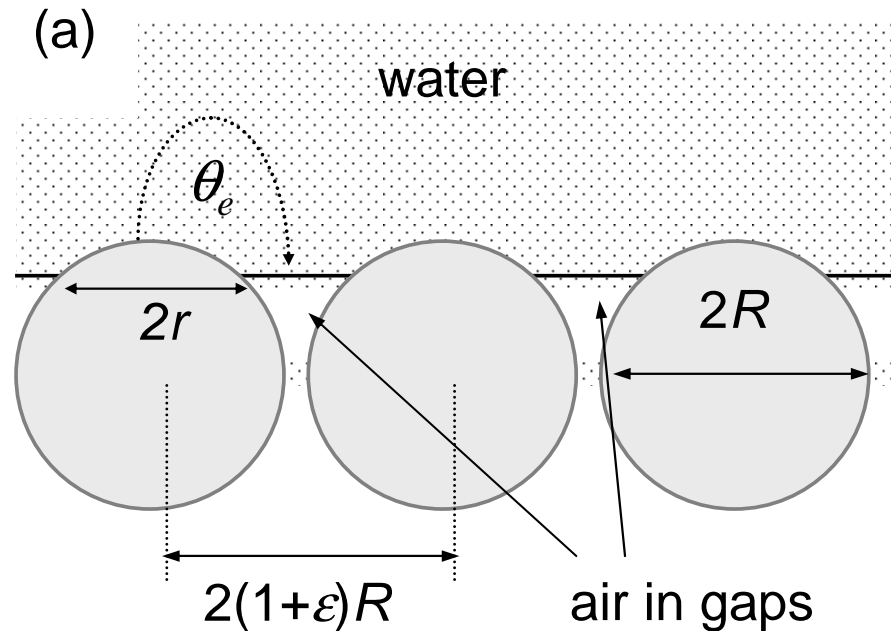
Radial gradient $\theta(r)=110^\circ \rightarrow 160^\circ$



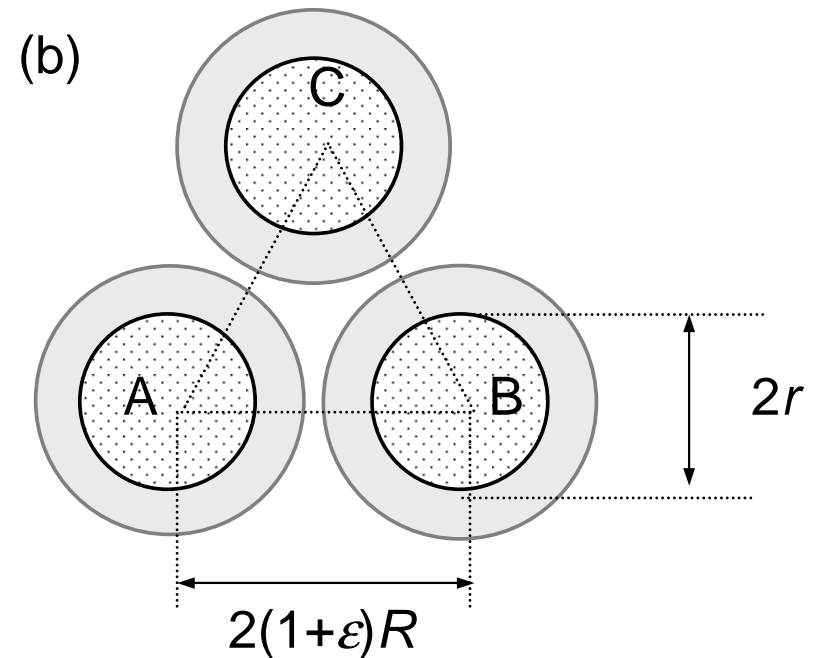
Wetting to Porosity

Simple Model of Soil

Side View



Top View

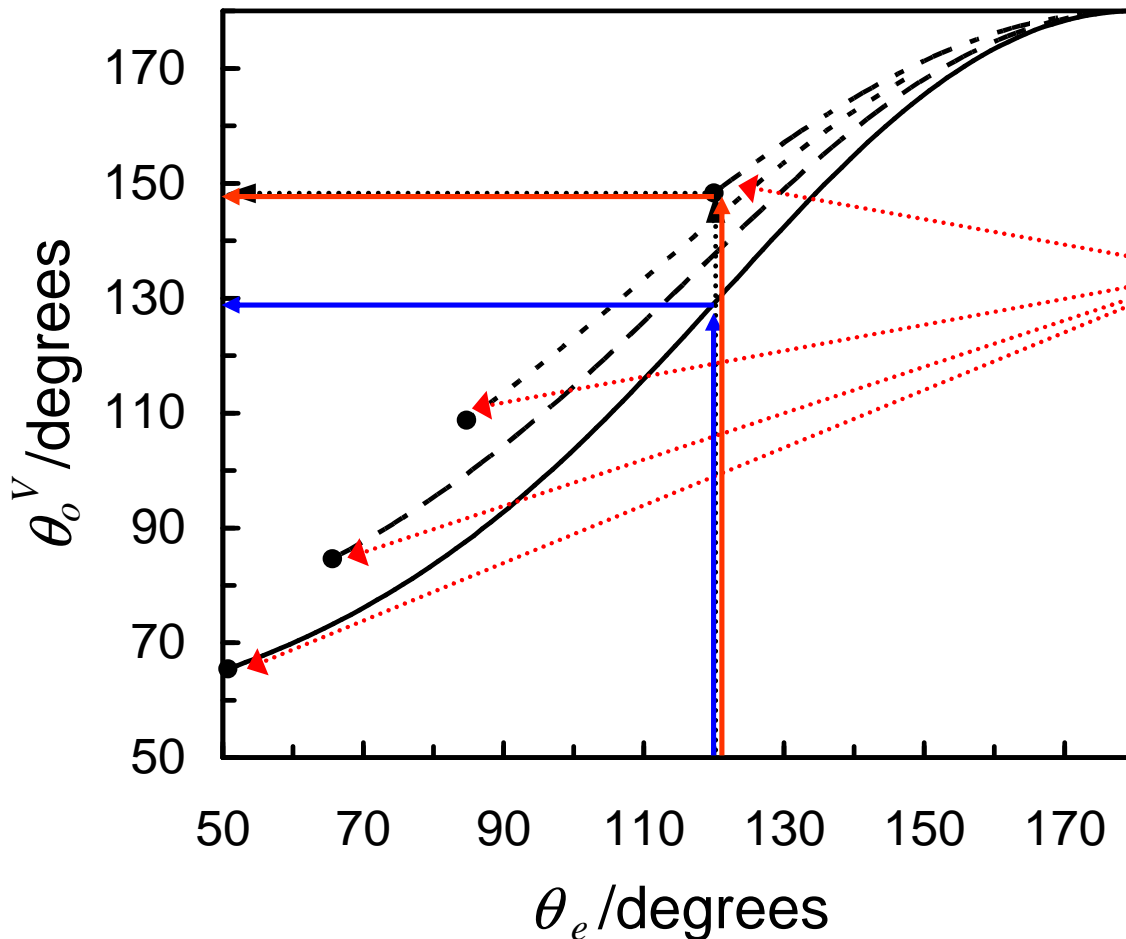


Assumptions

1. Uniform size, smooth spheres in a hexagonal arrangement
2. Water bridges air gaps horizontally between spheres
3. Capillary (surface tension) dominated size regime of gaps $\ll \kappa^{-1} = 2.7$ mm

Dry Soil – Water Repellence Enhancement

Water repellence increases with spacing of grains



Minimum Hydrophobicity

$$\cos \theta_e^{\min} = -1 + 2\sqrt{\frac{2 - 2\varepsilon - \varepsilon^2}{3}}$$

i.e. Solid point at start of each curve

Separation when bead pushes up through hole is

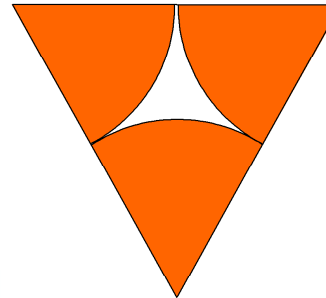
$$\varepsilon_{max} = \sqrt{3} - 1 = 0.732$$

Transition from Wetting to Porosity

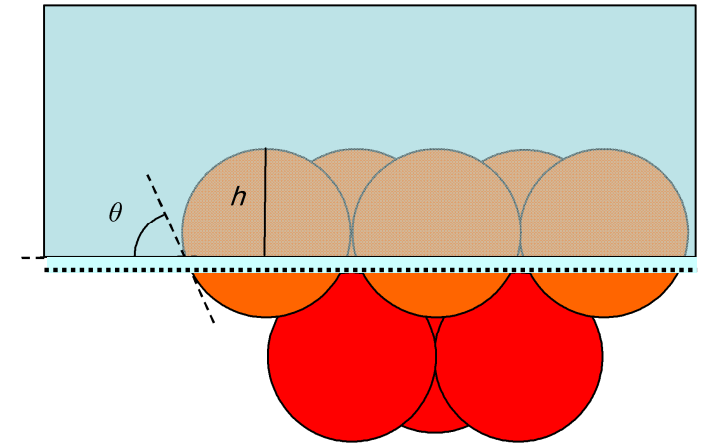
Assumptions

1. Spherical particles radius R
2. Fixed & hexagonally packed
3. Planar meniscus with Young's law contact angle, θ_e
4. Minimise surface free energy, F

Top View



Side View



Results for Close Packing

1. Change in surface free energy with penetration depth, h , into first layer of particles
2. Equilibrium exists provided liquid does not touch top particle of second layer
3. If liquid touches second layer at depth, h_c , then complete infiltration is induced
4. Critical contact angle, θ_c , when h_c reached

$$\Delta F = -\pi R \gamma_{LV} \left[\cos \theta_e + \left(1 - \frac{h}{R} \right) \right] \Delta h$$

$$h_c = \sqrt{\frac{8}{3}} R = 1.63 R$$

$$\theta_c = 50.73^\circ$$

*Consistent with experiments**

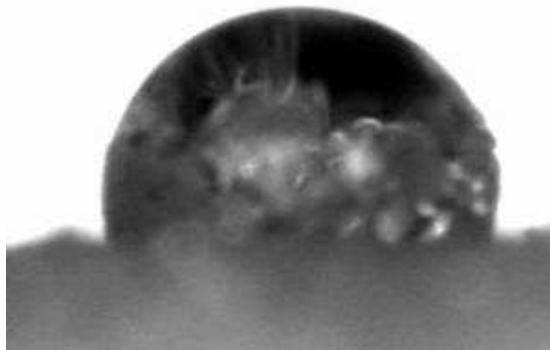
Infiltration into Bead Packs & Sand

Fluorocarbon Bead Packs

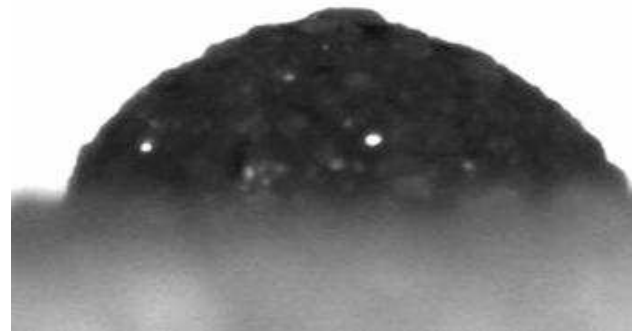
1. Fluorocarbon coated glass beads (size = 75 μm) on glass slides
2. Range of hydrocarbon liquids
3. Penetration occurs for pentane, but not for hexane

Liquid	θ on fluorocarbon coated glass slides / $^{\circ}\pm 4$
Octane	72 $^{\circ}$
Heptane	65 $^{\circ}$
Hexane	61 $^{\circ}$
Pentane	52 $^{\circ}$

Fluorocarbon Coated Sand



Octane (72 $^{\circ}$)



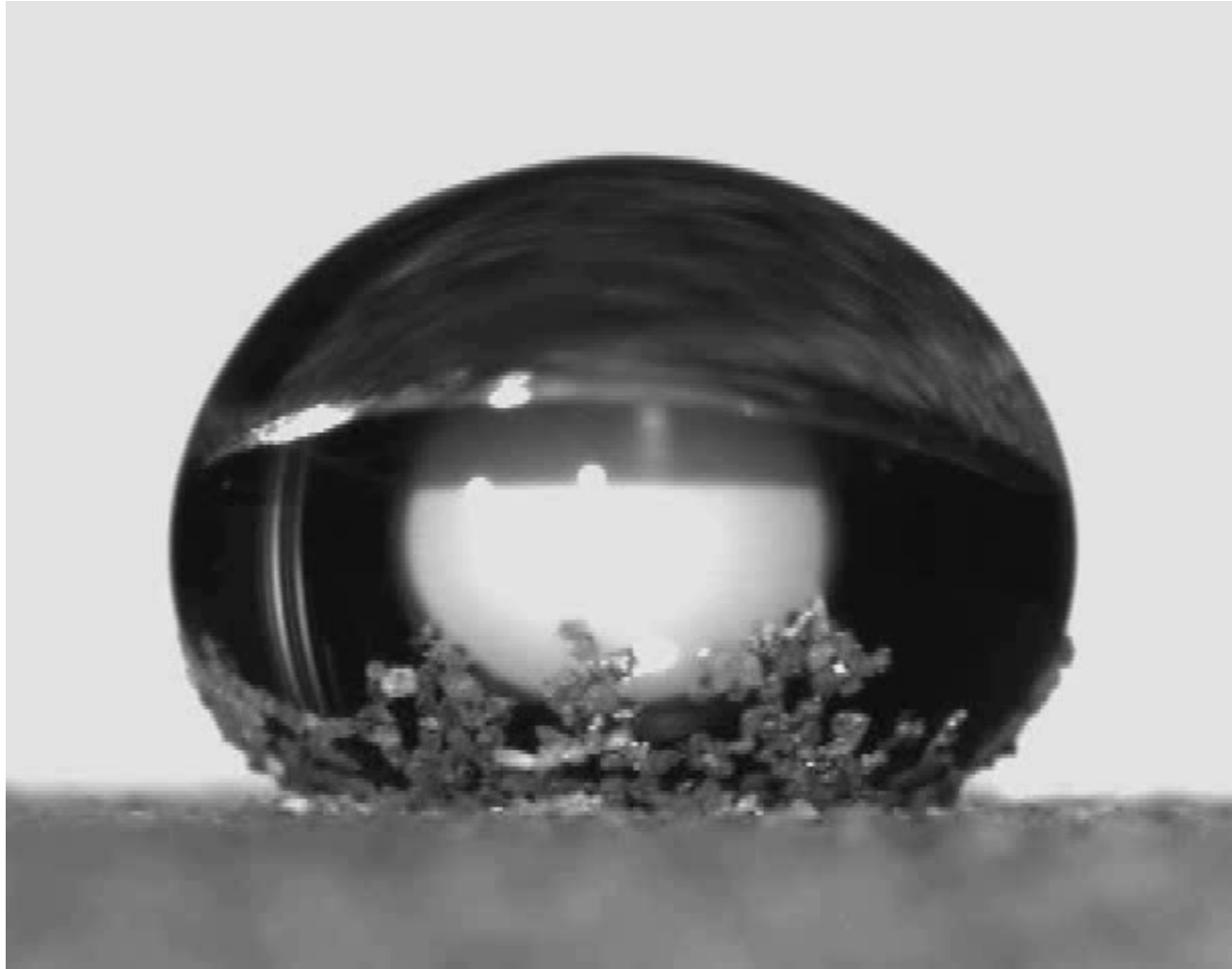
Heptane (65 $^{\circ}$)



Hexane (61 $^{\circ}$)

Penetration occurs for hexane

Water Droplet Evaporation on Hydrophobic Sand



Evaporatively Driven Sorting

Surface Free Energies

When two particles of the same size, but different wettabilities, compete for a reducing air-water interface the one with its contact angle θ_e closest to 90° should win and remain at the interface

Ejection: Surface-into-Air

$$\Delta F = \pi R^2 \gamma_{LV} (1 + \cos \theta_e)^2$$

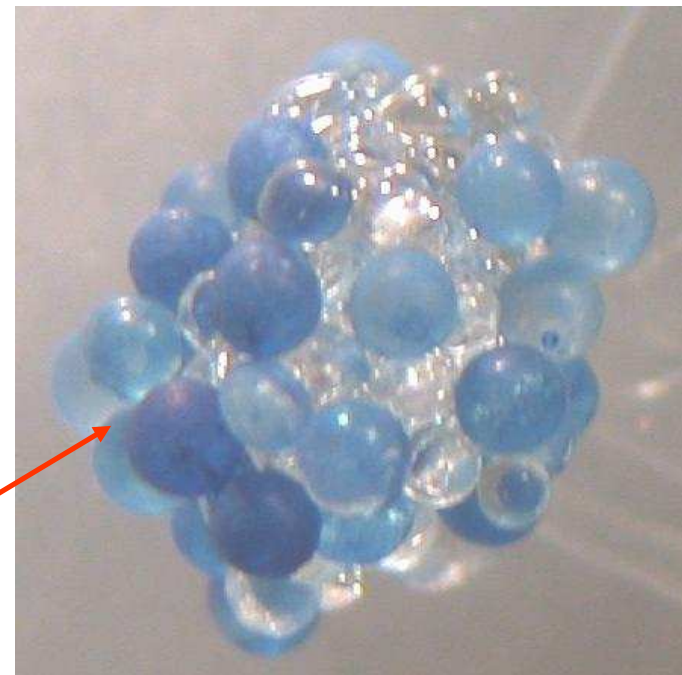
Ejection: Surface-into-Liquid

$$\Delta F = \pi R^2 \gamma_{LV} (1 - \cos \theta_e)^2$$

Experimental Test

1. Bed of blue hydrophobic (115°) spheres of diameter $500 \mu\text{m}$ and transparent hydrophilic (17°) spheres of diameter $700 \mu\text{m}$
2. Allow droplet to evaporate and clump to form

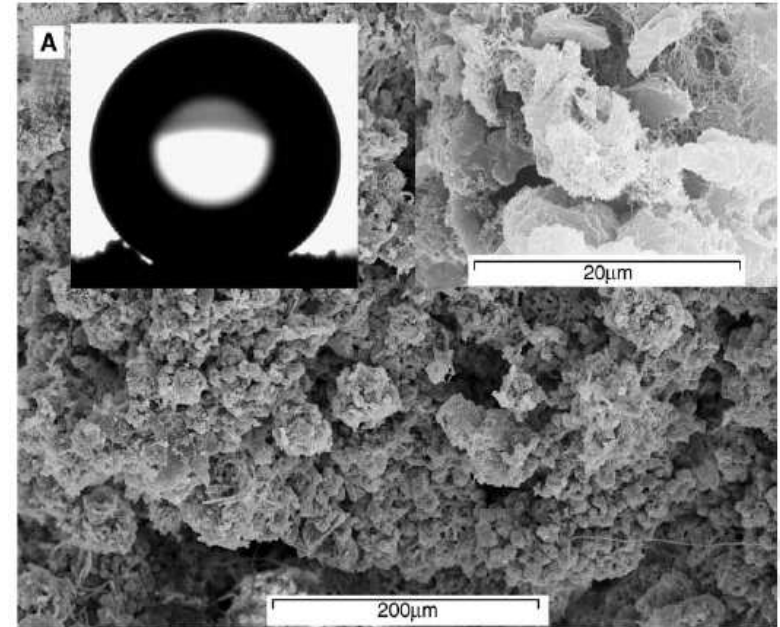
After evaporation blue particles are on outside of clump



Back to Nature

Pollution Tolerant Lichens

1. Live on hard surfaces without penetrating them
2. Susceptible to airborne pollution
3. Open structure and tendency to dry and rehydrate in response to drought
4. Exposed to large quantities of unbuffered water
⇒ *intrinsically sensitive to pollution*
5. Lichens growing on basic surfaces are more resistant ⇒ *water buffered by the surface*



Mechanism for Pollution Tolerance?

1. Breathable Gore-Tex® type membrane
2. Promoting water runoff from top surface
 - allows gas exchange even during rainfall
 - reduces direct exposure to rainwater
3. Absorbing water via lower surface gives buffered and filtered water

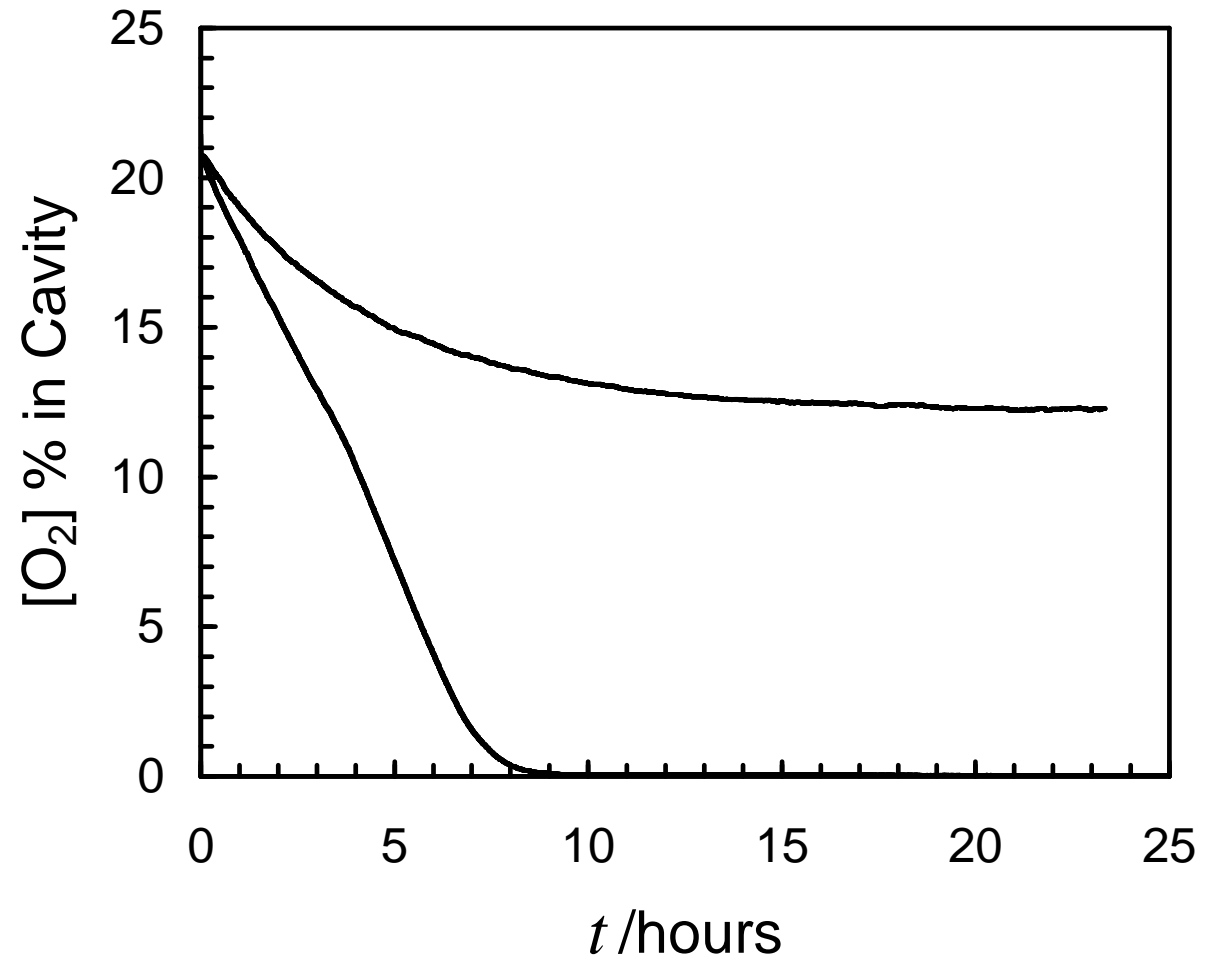
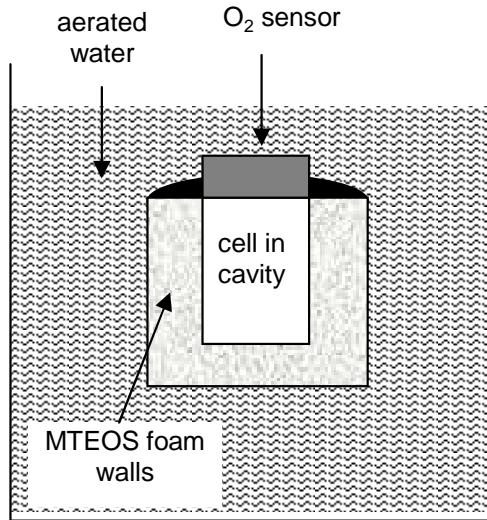
Resistance to acid rain?

Plastron Respiration

Water (“Diving Bell”) Spider – but not bubble respiration



Superhydrophobic Plastron: Respiration





OH COME ON, I BET PEOPLE THOUGHT SCUBA GEAR LOOKED SILLY WHEN IT WAS FIRST INVENTED

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The End



Acknowledgements

Funding Bodies

- EU COST D19 and P21 Programmes
- EPSRC EP/E063489/1, EP/E043097/1, EP/D500826/1, EP/C509161/1, GR/R02184/0, GR/S34168/01

Exploiting the solid-liquid interface

Enhancing water sports performance

Superhydrophobic & superhydrophilic surfaces (also Dstl/MOD JGS)

Electrowetting & superhydrophobic surfaces (also Dstl/MOD JGS)

Extreme soil water repellence

Drag reduction & slip at the solid-liquid interface

- NERC NER/J/S/2002/00662, NERC NEC003985/1 (SD)

Advanced Fellowship for Dr Stefan Doerr

Fundamental controls on soil hydrophobic behaviour

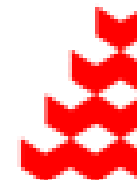
People

- PhDs, PDRAs (Dr Evans, Roach and **Shirtcliffe**), Other staff at NTU (**Dr Newton**, Prof. Perry & Pyatt), and external collaborators

EPSRC

Engineering and Physical Sciences
Research Council

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NATURAL
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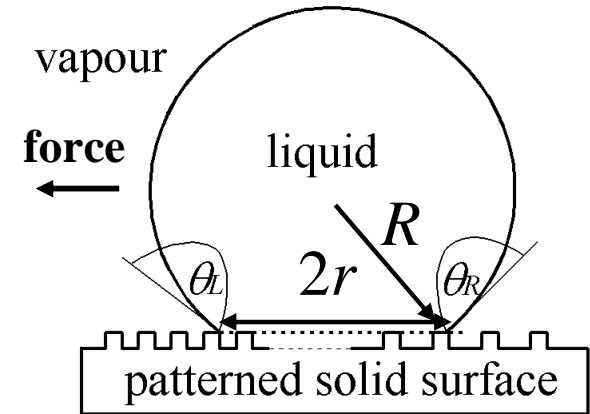
Conditions for Motion

Spherical Cap

Assume small contact area:

$$2r \approx 2R [2f_{\text{ave}}(x)(1 + \cos \theta_e^s)]^{1/2}$$

$$\begin{aligned} \text{Force/length} &= \gamma_{LV}(f_R - f_L)(\cos \theta_e^s + 1) \\ &= 2R \gamma_{LV} [2f_{\text{ave}}(x)]^{1/2} (1 + \cos \theta_e^s)^{3/2} (df/dx) \end{aligned}$$



Defect Based Hysteresis Force

$$\text{Force/length} = \gamma_{LV} \Delta(\cos \theta) \approx \gamma_{LV} f(x) \log f(x)$$

Drive Condition

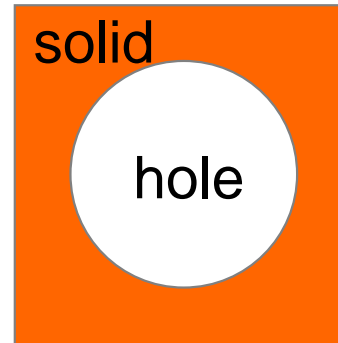
$$(df/dx) > \text{constant} \times \underbrace{f_{\text{ave}}(x)}_{\text{More superhydrophobic}}^{1/2} \log f_{\text{ave}}(x) / \underbrace{[R(1 + \cos \theta_e^s)]^{3/2}}_{\text{Larger droplets}}$$

Cylindrical Model for Capillary Infiltration

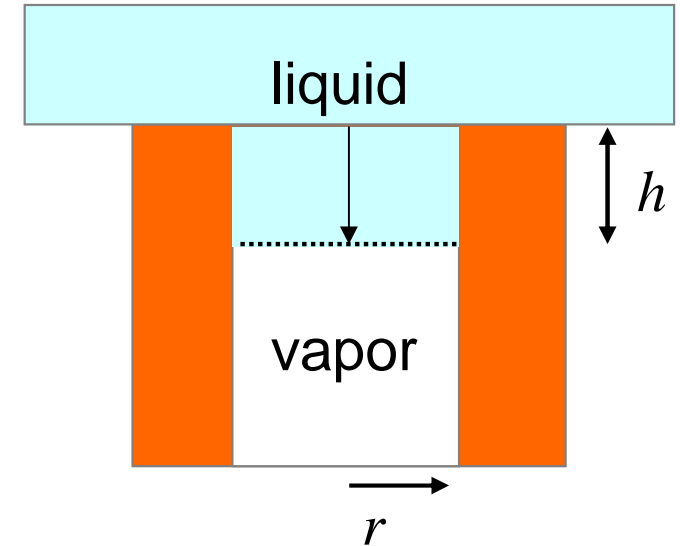
Assumptions

1. Fixed cylindrical pipe
2. Meniscus with Young's law
contact angle, $\cos \theta_e = (\gamma_{SV} - \gamma_{SL}) / \gamma_{LV}$
3. Minimise surface free energy, F

Top View



Side View



Change in surface free energy	=	solid-liquid energy per unit area	×	gain of wall area	minus	solid-vapor energy per unit area	×	loss of wall area
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$$\Delta F = (\gamma_{SL} - \gamma_{SV}) 2\pi r \Delta h \quad \xRightarrow{\text{Young's Law}} \quad \Delta F = -\gamma_{LV} \cos \theta_e 2\pi r \Delta h$$

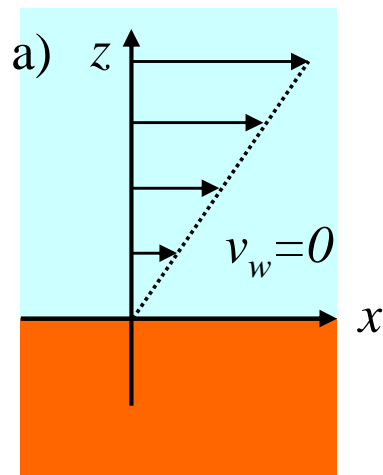
Spontaneous infiltration when ΔF is negative \Rightarrow

$\theta_e < 90^\circ$

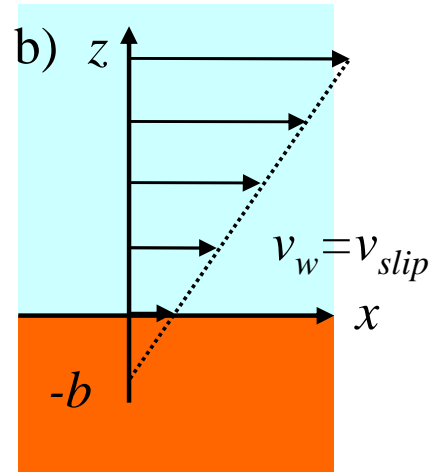
But soil is not a set of parallel pipes

Slip by Simple Newtonian Liquids

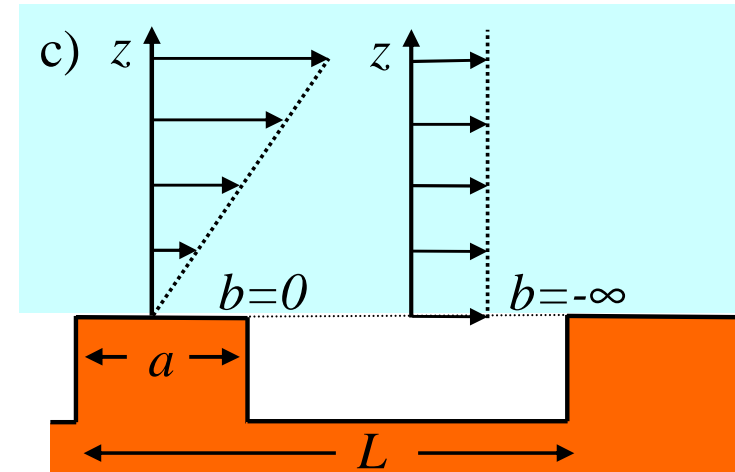
No Slip



Slip



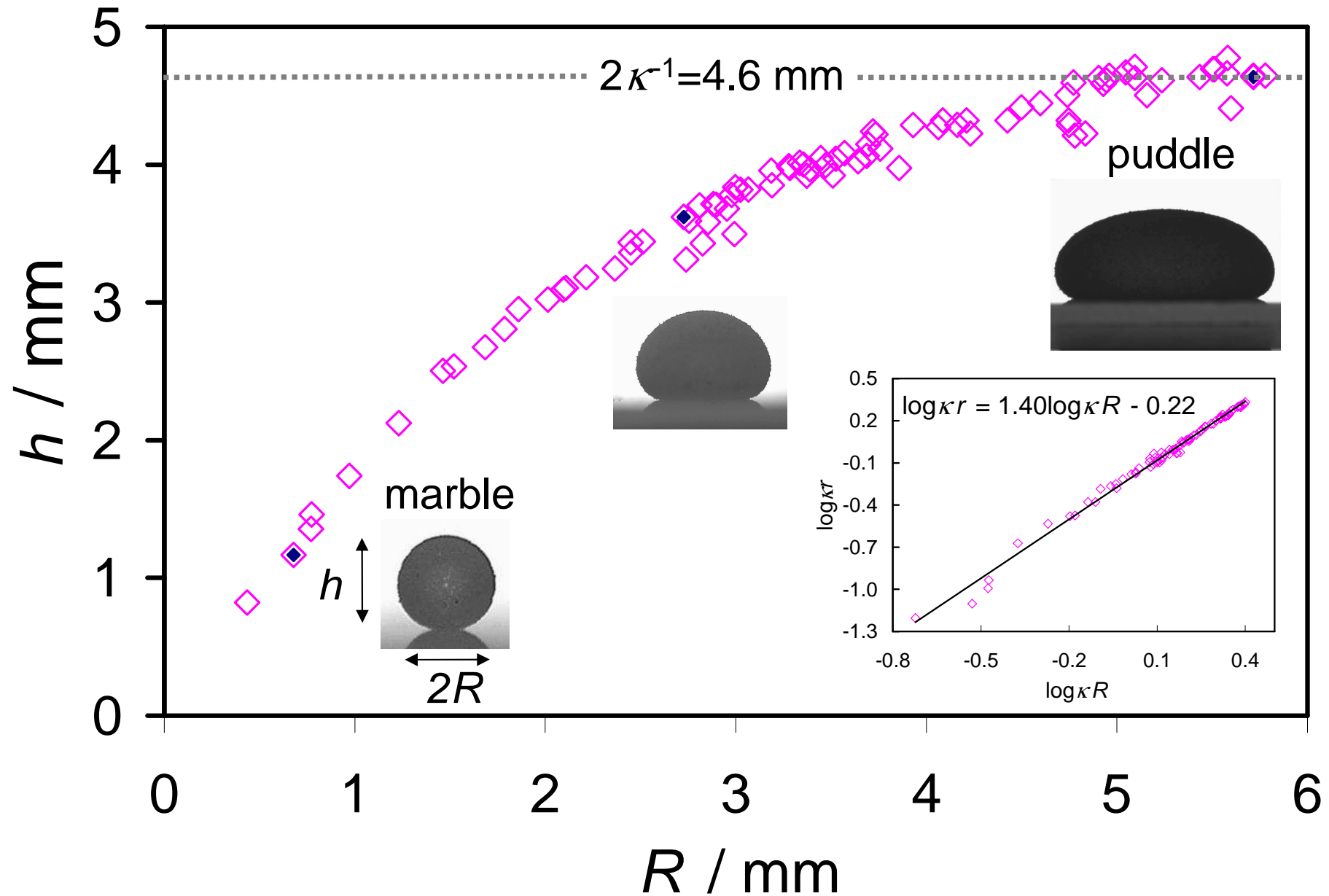
Mixed



Experimental Evidence – Steady Flow

1. Theory^{1,2} supported by simulations suggests $b=L f(\varphi_s)/2\pi$
2. Micro-PIV experiments detailing flow profiles³ ($h=1-7 \mu\text{m} \Rightarrow b=0.28L$)
3. Cone-and-plate rheometer experiments⁴ – drag reduction > 10%
4. Hydrofoil in a water tunnel experiments⁵ – drag reduction of 10%

Size Data (Lycopodium)



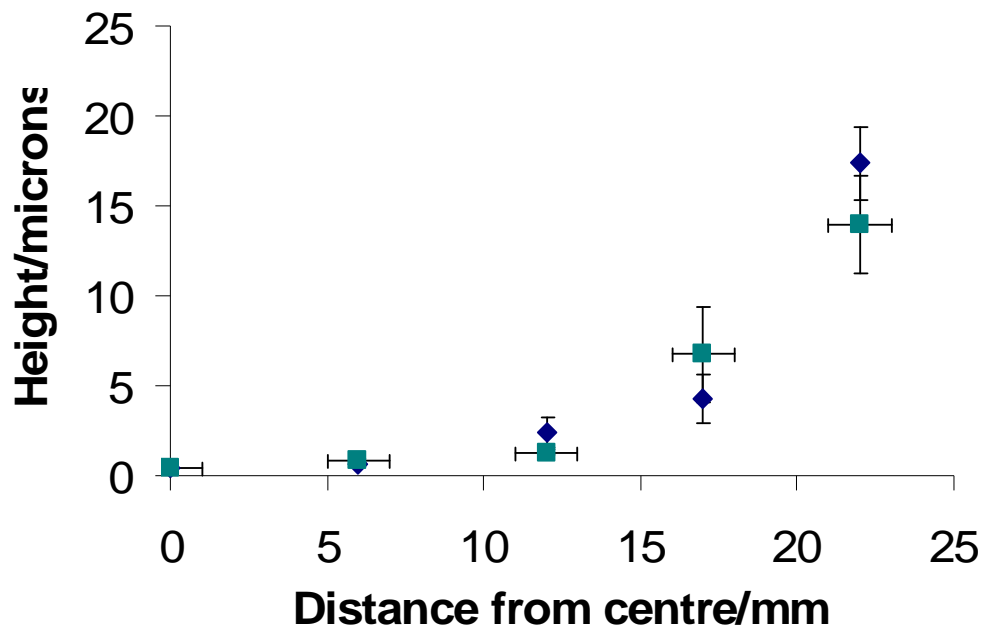
Surface Profile

Mechanism for Motion

Small slope on extremely low hysteresis surface?

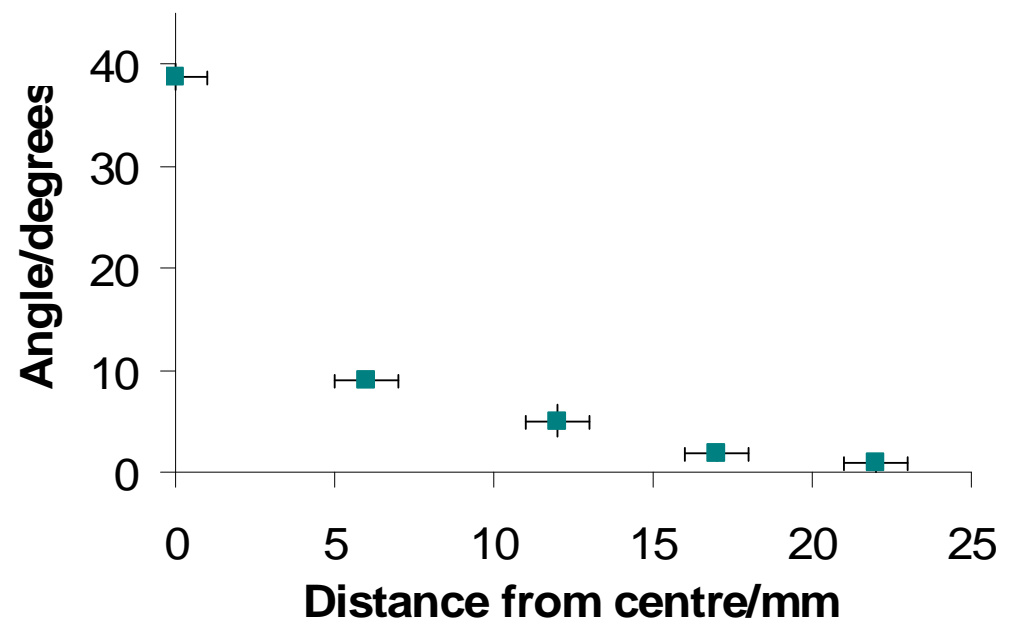
Truly contact angle driven?

Surface Profile



Multiple profiles have been taken along different radial lines

“Hysteresis”

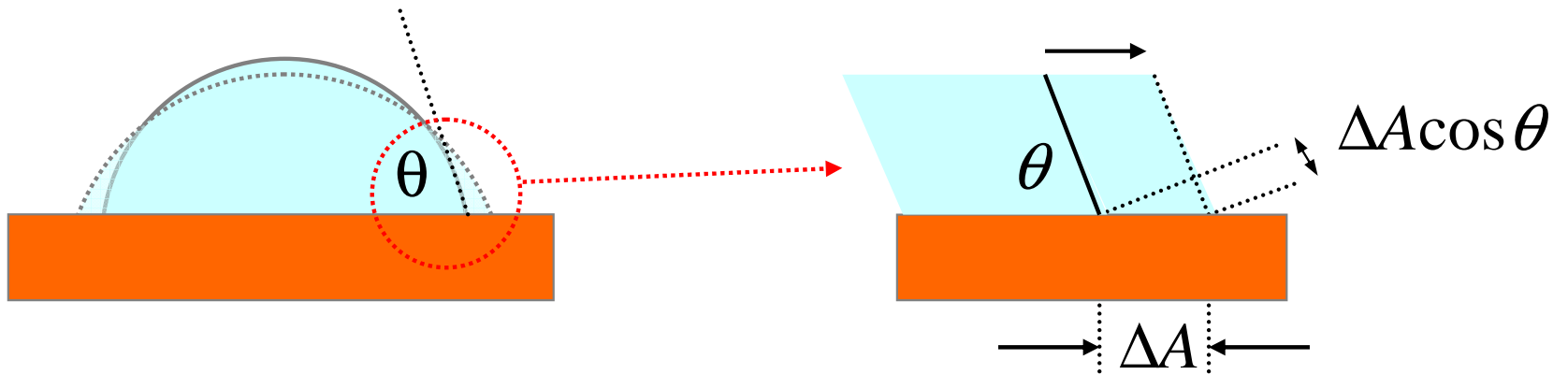


Using radial view and tilt table tangential to radius

Minimum Surface Free Energy

Young's Law – The Chemistry

What contact angle does a droplet adopt on a flat surface?



Change in surface free energy is

solid-liquid gain of energy per \times substrate unit area area

-

solid-vapor loss of energy per \times substrate unit area area

+

liquid-vapor gain of energy per \times liquid-vapor area area

$$\Delta F = (\gamma_{SL} - \gamma_{SV}) \Delta A + \gamma_{LV} \Delta A \cos \theta$$

Equilibrium is when $\Delta F = 0 \Rightarrow$

$$\cos \theta_e = (\gamma_{SV} - \gamma_{SL}) / \gamma_{LV}$$

Young's Law

Conclusions

1. Superhydrophobic Surfaces

Create by widely different methods – in-lab and natural

Can be switched to superspreading surfaces

Surface patterns/gradients can cause self-actuated motion

2. Wetting versus Porosity

Capillary infiltration occurs for θ_e substantially less than 90°

(e.g. 51° - 65°)

3. Fixed versus Loose Solid Structures

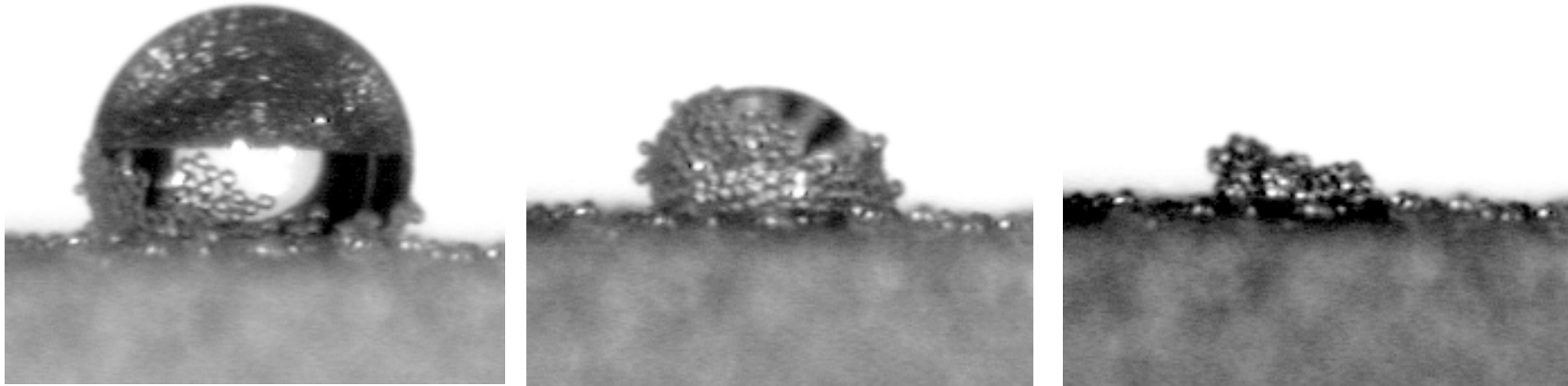
Grains can re-arrange – droplets become liquid marbles

Evaporation drives self-coating and grain sorting

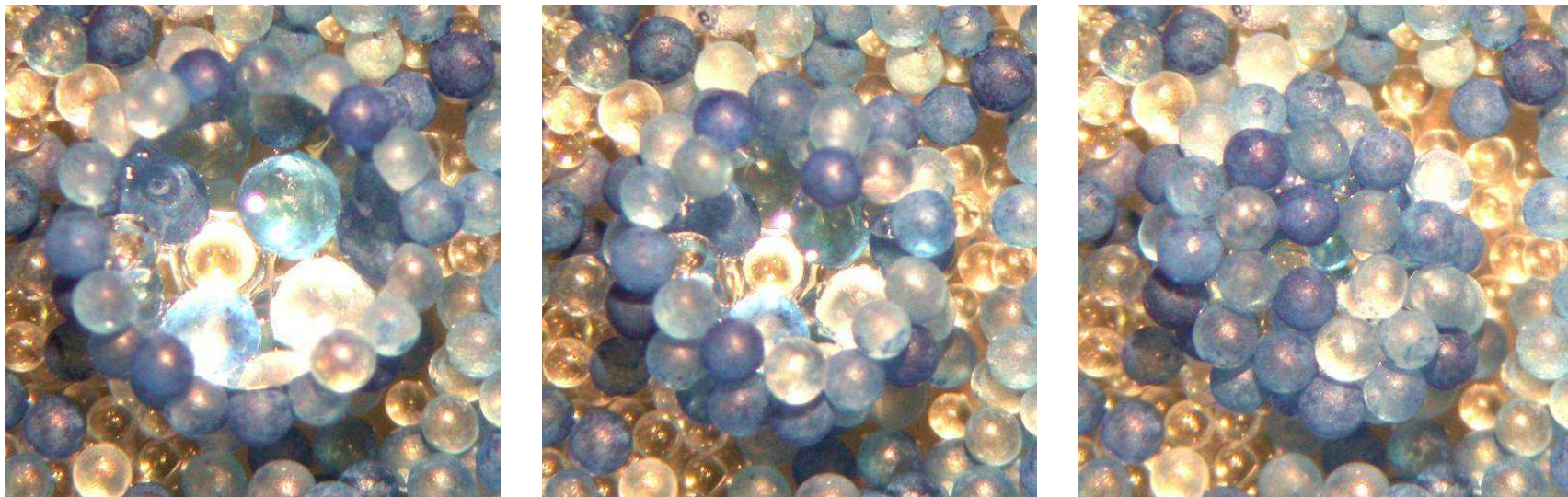
The End

Hydrophobic Granular Self Sorting

Water droplet digging during drying

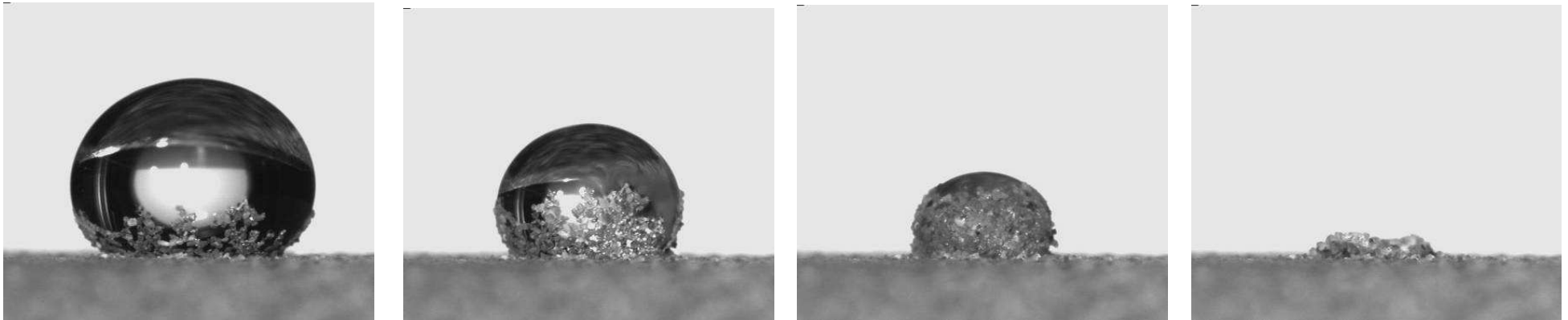


Mixed hydrophobic (blue)/hydrophilic (clear)



Evaporatively Driven Coating

Water on Hydrophobic Sand



Water on Hydrophobic 75 μm Silica Beads

